# Sepehr Hydraulic Asia





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#### Introduction

#### **General Description**

These solenoid operated directional control valves are for directing and stopping flow at any point in a hydraulic system. This series has been specially designed and developed for equipment that has been installed in new applications in potentially explosive atmospheres.

#### DG4V-3S, X4 option

- ATEX approval
- Hazardous locations Ex II
   2 G; Zone 1 and Zone 2.
- Protection type EEx me II T4; "increased safety" and "encapsulated"

# DG4V-3S and DG4V4, X5 option

- ATEX, UL, and CSA approval; complies to all 3 directives
- ATEX approval; hazardous locations - Ex II 2 G; Zone 1

- and Zone 2; protection type EEx d IIB T\*," flameproof"
- UL and CSA approval; hazardous locations - Class 1, Group C/D; Class 2, Group E/F/G; Division 1 & 2

#### Characteristics

# DG4V-3S-X4 & X5-6\* Design Mounting interface

ISO 4401 size 03 ANSI/B93.7M size D03 CETOP RP65H, size 3 DIN 24340, NG6

#### **Basic characteristics**

Maximum pressure: 350 bar (5075 psi) Maximum flow: Up to 40 l/min (10.5 USgpm)

# DG4V4-01, X5-10 Design Mounting interface

ISO 4401 size 05 ANSI/B93.7M size D05 CETOP RP65H, size 5 DIN 24340, NG10

#### **Basic characteristics**

Maximum pressure 315 bar (4500 psi) Maximum flow up to 80 L/min (21USgpm)

#### **Features and Benefits**

New expanded product offering for hazardous environments, opening up new opportunities.

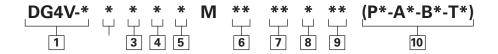
- Multi-fluid capability without need to change seals.
- Higher sustained machine productivity and higher up| time because of proven fatigue life and endurance, tested over 10 million cycles.

### **Temperature limits**

Minimum ambient: -20°C (-4°F) Maximum ambient: +70°C (158°F)

## Fluid temperature $\blacktriangle$

For mineral oil Minimum =  $-20^{\circ}$ C ( $-4^{\circ}$ F) Maximum =  $+70^{\circ}$ C ( $158^{\circ}$ F) ▲ The temperature limits of these valves are subject to specific operating conditions. Please refer to the Instruction for Use document supplied with each valve.



#### 1 Directional Control Valve DG4V-3S-D03/NG6 DG4V4-01-D05/NG10

Subplate Mounted, Solenoid Operated, ISO 4401size

# 2 Spool type 0, 2, 6, 8\*

\* Other spools are available on request

#### 3 Spool/Spring Arrangement

A – Spring offset, end to end
AL – As A but left hand build
B – Spring offset, end to center

**BL** – As B but left hand build **C** – Spring centered

### 4 Manual Override Options Blank – Plain overrides in solenoid end only

# 5 Solenoid Energisation Identity

**Blank** – ANSI B93 9 (Sol. 'a' flow from 'P' to 'A')

**V** – Solenoid 'a' at port 'A' end of valve and/or solenoid 'b' at 'B' end of valve

Note: 8 type spool must be ordered with V in model code

### 6 Coil Type

X4 (only available on DG4V-3S)

 ATEX approval; "Increased safety" and "encapsulated" solenoids to IEC classification EEx me II T4

#### **X**5

- ATEX, ExdIIC2G, approval;
   Zone 1 and 2, protection type "flame proof."
- UL and CSA approval; Class 1, group C/D, Class 2 group, group E/F/G/; Division 1 & 2

## 7 Coil rating X5 Coil Availability

**A** – 110V AC, 50HZ

**ER** – 120V AC, 60HZ

**C** – 220V AC, 50HZ

**ES** – 240V AC, 60HZ (only for DG4V4-01)

**H** – 24V DC

**OJ** – 48V DC

**P** – 110V DC

#### X4 Coil Availability

**H** - 24V DC

**G** - 12V DC

## 8 Tank Port Rating

4 – 70 bar, for X5 valves only

7 - 210 bar, for X4 valves only

# 9 Design Number

**60** - DG4V-3S

61 – 8C spool only, DG4V-3S

**10** - DG4V4-01

# 10 Port orifice plugs

Blank - No orifice

**P\*\*** – P port \*\* orifice size in 1/10 mm (03 = 0.3)

**A\*\*** – A port \*\* orifice size in 1/10 mm (03 = 0.3)

**B\*\*** – B port \*\* orifice size in 1/10 mm (03 = 0.3)

**T\*\*** – T port \*\* orifice size in 1/10 mm (03 = 0.3)

# **Functional Symbols**

# Spools

#### **Available spool options**

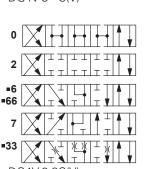
(illustrated to the right) Configurations include 3-position and 2-position, spring centered, spring offset and no-spring detented.

# The valve function schematics apply to both U.S. and European valves.

DG4V-3-\*N(V)

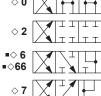
2

DG4V-3-\*C(V)



DG4V-3-\*A(V)

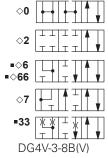






DG4V-3-\*AL(V)





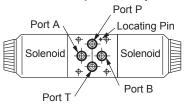


# Solenoids identified to U.S. standards

(specify "A" in model code)

Functional symbols related to solenoid identity "A" and/or "B" according to NFPA/ANSI standards, i.e. energizing solenoid "A" gives flow P to A, solenoid "B" gives flow P to B (as applicable).

# Location of solenoid "A" or "B" shown relative to the hydraulic work port.



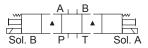
Solenoid	For Use with Spool Type	Solenoid
В	All except "8"	Α
Α	"8" only	В

"A" and "B" designations are printed on the name label adjacent to the solenoid indicator lights, illustrated above.

Double solenoid valves, two position, detented

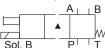


Double solenoid valves, spring centered

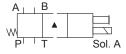


▲ Transient condition only

Single solenoid valves, solenoid at port A end



Single solenoid valves, solenoid at port B end

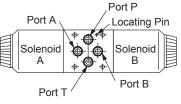


#### Solenoids identified to European standards

(specify "V" in model code)

Functional symbols related to solenoid identity "A" and/or "B" according to European convention i.e. solenoid "A" adjacent to "A" port, solenoid "B" adjacent to "B" port of valve.

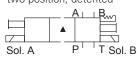
# Location of solenoid "A" or "B" shown relative the hydraulic work port.



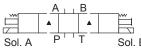
Solenoid	For Use with Spool Type	Solenoid
В	All spools	Α

"A" and "B" designations are printed on the name label adjacent to the solenoid indicator lights, illustrated below.

Double solenoid valves, two position, detented

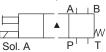


Double solenoid valves, spring centered

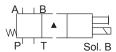


▲ Transient condition only

Single solenoid valves, solenoid at port A end



Single solenoid valves, solenoid at port B end



# **Operating Data**

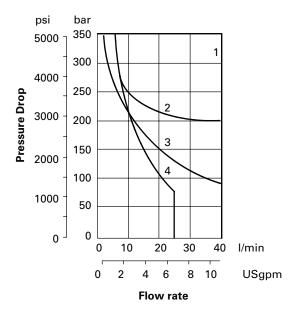
## Data is typical, with fluid at 36 cST (168 SUS) and 50°C (122°F)

Valve size		DG4V-3S		DG4V4-01	
Pressure limit	S:				
	P, A and B ports	350 bar		315 bar	
	T port	70 bar for X5, 210	D bar for X4	70 bar	
Flow rating		See performance	data	See performar	ice data
Relative duty	factor	Continuous rating	g (ED = 100%)	Continuous rat	ing (ED = 100%)
Type of prote	ction	IEC 144 class IP60	6	IEC 144 class I	P66
Permissible V	oltage Fluctuation	DC ± 10%		DC ± 10%	
	nse times at 100% rated volts measured from emoval of voltage to full spool displacement of "2C" spool at:			DC	AC
,	Flow Rate at P-A, B-T	20 I/min	20 I/min	40I/min	40I/min
	Pressure, P Port	175 bar	175 ms	175 ms	175 ms
	Energizing	60 ms	100 ms	60 ms	100 ms
	De-energizing	40 ms	100 ms	40 ms	100 ms
Power consur X4 coils	nption, solenoids at rated voltage and 20°C (68°F)				
	12V DC solenoid rating - type G	30W		30W	
	24V DC solenoid rating - type H	30W		30W	
X5 coils		. =			
	24V DC solenoid rating - type H	17W		17W	
	48V DC solenoid rating - type OJ	17W		17W	
	110V DC solenoid rating - type P	17W		17W	
	110V AC, 50Hz, solenoid rating - type A	20W		20W	
	120V AC, 60Hz, solenoid rating - type ER	20W 20W		20W	
	220V AC, 50Hz, solenoid rating - type C 240V AC, 60Hz, solenoid rating - type ES	20W		20W 20W	
	240 v AG, OUTIZ, SOIEHOIU TALING - LYPE ES	ZUVV		2011	

# DG4V-3S, X4 and X5 Maximum flow rates

Typical with mineral oil at 36 cSt (168.6 SUS) and a specific gravity of 0.87. Performance based on full power solenoid coils warm and operating at 90% rated voltage.

Spool/Spring Code	DG4V-3S	
0A(L)	2	
OB(L) & OC, OF	1	
2A(L)	2	
2B(L) & 2C	2	
6B(L) & 6C, 6F	3	
8B(L) & 8C	4	

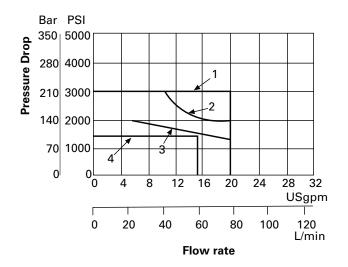


# DG4V4-01, X5

#### **Maximum flow rates**

Typical with mineral oil at 36 cSt (168.6 SUS) and a specific gravity of 0.87. Performance based on full power solenoid coils warm and operating at 90% rated voltage.

Spool/Spring Code	DG4V AC	4-01 DC
0A(L)	1	4
OB(L) & OC, OF	1	4
2A(L)	1	4
2B(L) & 2C	1	4
6B(L) & 6C, 6F	2	4
8B(L) & 8C	3	4

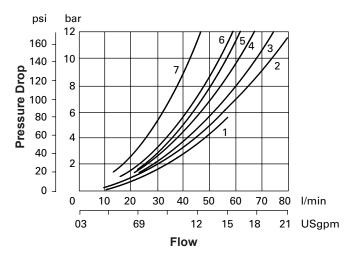


## **Performance Data**

Flow Curves

#### DG4V-3S, X4 & X5

Spool/Spring Code	Spool Positions	P to A	P to B	A to T	B to T	P to T	B to A
0A(L)C	Both	5	5	2	2		-
0B(L)C & 0C	De-energized	-	-	-	-	4	-
	Energized	4	4	2	2	-	-
2A(L)	Both	6	6	5	5	-	-
2B(L) & 2C	Energized	5	5	2	2	-	-
6B(L) & 6C	De-energized	-	-	3	3	-	-
	Energized	6	6	1	1	-	-
8B(L) & 8C	All	7	7	5	5	3	-



#### DG4V4-01, X5

Pressure drops in offset positions except where otherwise indicated.

Spool code	P to A	P to B	A to T	B to T	P to T
0	1	1	1	2	1
2	4	4	2	3	_
6	4	4	1	2	_
8	6	6	4	4	3

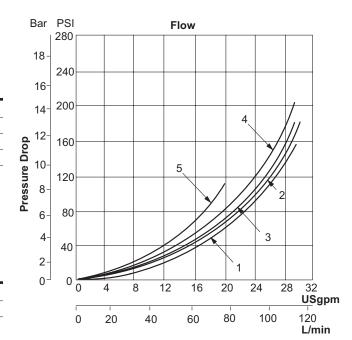
For other viscosities, pressure drops approximate to:

Viscosity	cSt	(SI	IS
AISCOSIFA	COL	136	

14	20	43	54	65	76	85	
(17.5)	(97.8)	(200)	(251)	(302)	(352)	(399)	
% of ∆p							
81	88	104	111	116	120	124	

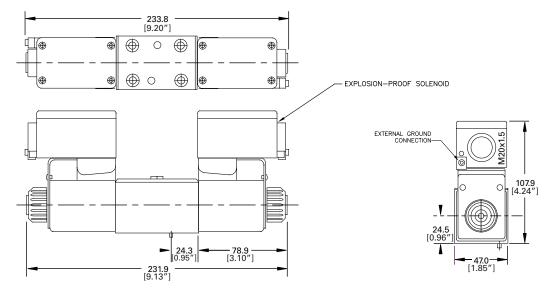
A change to another specific gravity will yield an approximately proportional change in pressure drop.

The specific gravity of a fluid may be obtained from its producer. Fire resistant fluids usually have higher specific gravities than oil.

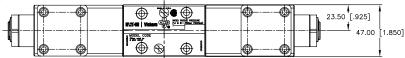


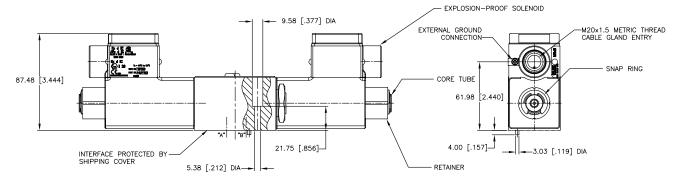
In mm

### DG4V-3S, X4

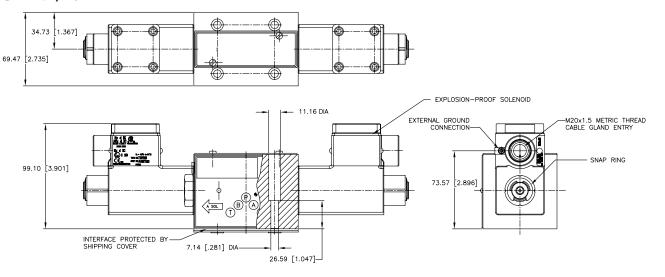


### DG4V-3S, X5





#### DG4V4-01, X5



## **Application Data**

#### Fluid Cleanliness

Proper fluid condition is essential for long and satisfactory life of hydraulic components and systems. Hydraulic fluid must have the correct balance of cleanliness, materials and additives for protection against wear of components, elevated viscosity and inclusion of air.

Recommendations on contamination control methods and the selection of products to control fluid condition are included in Eaton's publication 9132 or 561, "Vickers® Guide to Systemic Contamination Control". The book also includes information on the Eaton concept of "ProActive Maintenance". The following recommendations are based on ISO cleanliness levels at 2 µm, 5 µm and 15 µm.

For products in this catalog the recommended levels are: 0 to 70 bar (1000 psi): 18/16/13

70+ bar (1000+ psi): 17/**15/12** 

Eaton products, as any components, will operate with apparent satisfaction in fluids with higher cleanliness codes than those described. Other manufacturers will often recommend levels above those specified.

Experience has shown, however, that life of any hydraulic component is shortened in fluids with higher cleanliness codes than those listed above. These codes have been proven to provide a long trouble-free service life for the products shown, regardless of the manufacturer.

#### **Hydraulic Fluids**

Materials and seals used in these valves are compatible with antiwear hydraulic oils, and non-alkyl-based phosphate esters. The extreme operating viscosity range is 500 to 13 cSt (2270 to 70 SUS) but the recommended running range is 54 to 13 cSt (245 to 70 SUS).

#### Installation

The valves in this catalog can be mounted in any attitude, but it may be necessary in certain demanding applications, to ensure that the solenoids are kept full of hydraulic fluid.

#### **Mounting Bolt Kits**

If not using Eaton recommended bolt kits, bolts used should be to ISO 898, 12.9 or better.

#### Mass, approx. kg (lb)

DG4V3S-\*C = 3.5 kg (7.72 lb)

DG4V3S-A/B = 2.3 kg(5.07 lb)

DG4V4-01-\*C = 6 kg (13.2 lb)

DG4V4-01-\*A/B = 4.5 kg (10 lb)

### **Mounting Attitude**

No restrictions.

#### **Service Information**

It is recommended that, should any mechanical or electronic repair be necessary, valves be returned to the nearest Eaton repair center.

The products will be refurbished as necessary and retested to specification before return.

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