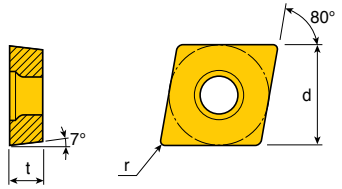
CCGT CCMT

Positive 7° clearance 80° rhombic inserts



Size	Dimension (mm)		
	d	t	r
03	3.97	1.59	0.03-0.4
04	4.76	1.59	0.03-0.4
06	6.35	2.38	0.1-0.4
09	9.52	3.97	0.1-0.8

Insert	Designation	Feed (mm/rev)	ap (mm)	Cermet		CVD coated										PVD coated			Uncoated		
				PV3010	CT3000	TT7005	TT7015	TT7310	TT8105	TT8115	TT8125	TT8135	TT9215	TT9225	TT9235	TT5100	TT7100	TT5080	TT8020	TT9020	TT9080	P20	K10	K20
TOPMINI	**CCGT 0301003 R-FF**	0.03-0.10	0.05-0.3																●				
	0301003 L-FF	0.03-0.10	0.05-0.3																●				
	030101 R-FF	0.03-0.12	0.08-0.4																●				
Finishing	**030101 L-FF**	0.03-0.12	0.08-0.4		●														●				
	030102 R-FF	0.03-0.15	0.1-0.4		●														●				
	030102 L-FF	0.03-0.15	0.1-0.4		●														●				
	030104 R-FF	0.05-0.20	0.1-0.4		●														●				
	030104 L-FF	0.05-0.20	0.1-0.4		●														●				
	0401003 R-FF	0.03-0.10	0.05-0.4																●				
	0401003 L-FF	0.03-0.10	0.05-0.4																●				
	040101 R-FF	0.03-0.12	0.1-0.5																●				
	040101 L-FF	0.03-0.12	0.1-0.5		●														●				
	040102 R-FF	0.03-0.15	0.1-0.5		●														●				
	040102 L-FF	0.03-0.15	0.1-0.5		●														●				
	040104 R-FF	0.05-0.20	0.1-0.5		●														●				
	040104 L-FF	0.05-0.20	0.1-0.5		●														●				
TOPMINI	**CCGT 060201 SA**	0.02-0.15	0.1-1.5															●		●			
	060202 SA	0.02-0.15	0.1-1.5															●		●			
	060204 SA	0.03-0.20	0.1-2.4															●		●			
Finishing	**09T301 SA**	0.02-0.15	0.1-2.5															●		●			
	09T302 SA	0.02-0.15	0.1-2.5															●		●			
	09T304 SA	0.03-0.20	0.1-2.5															●		●			
	09T308 SA	0.03-0.25	0.1-2.5															●		●			
	CCMT 060202 FA	0.03-0.15	0.1-1.5		●									●		●		●					
	060204 FA	0.05-0.15	0.2-1.5	●	●						●							●	●				
Finishing	**09T302 FA**	0.03-0.15	0.1-2.0	●	●											●		●					
	09T304 FA	0.05-0.20	0.2-2.0	●	●						●					●		●	●				
	09T308 FA	0.08-0.25	0.3-2.0								●							●					

A47, A84, A85, A138, A152, A180, A181, A218

● : Standard items
○ : Semi standard items

TaeguTec Member IMC Group