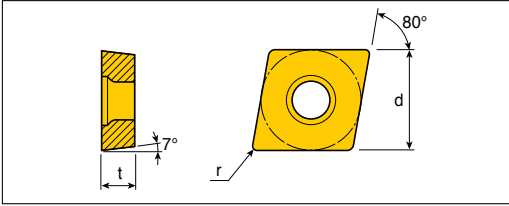


Positive 7° Clearance 80° Rhombic Inserts



Size	Dimension (mm)		
	d	t	r
06	6.35	2.38	0.1-0.8
09	9.52	3.97	0.1-0.8
12	12.7	4.76	0.4-1.2

Insert	Designation	feed (mm/rev)	ap (mm)	Cermet		CVD Coated										PVD Coated			Uncoated			
				PV3010	CT3000	TT7005	TT7015	TT7310	TT8115	TT8125	TT8135	TT9215	TT9225	TT9235	TT5100	TT7100	TT5080	TT8020	TT9020	TT9080	P20	K10
 For Finishing	CCGT 060201 SA	0.02-0.15	0.1-1.5														●	●				
	060202 SA	0.02-0.15	0.1-1.5														●	●				
	060204 SA	0.03-0.20	0.1-2.4														●	●				
	09T301 SA	0.02-0.15	0.1-2.5														●	●				
	09T302 SA	0.02-0.15	0.1-2.5														●	●				
	09T304 SA	0.03-0.20	0.1-2.5														●	●				
	09T308 SA	0.03-0.25	0.1-2.5													●	●					
 For Finishing	CCMT 060202 FA	0.05-0.15	0.1-1.5		●												●					
	060204 FA	0.05-0.15	0.1-1.5	●	●												●	●				
	09T302 FA	0.05-0.15	0.1-2.0	●	●												●					
	09T304 FA	0.05-0.20	0.1-2.0	●	●												●	●				
	09T308 FA	0.10-0.25	0.2-2.0															●				
 For Finishing	CCMT 060204 FG	0.05-0.15	0.3-1.5	●	●												●	●				
	09T304 FG	0.07-0.20	0.4-2.0	●	●	○											●	●				
	09T308 FG	0.10-0.25	0.6-2.0	●	●												●	●				
	120408 FG ✓	0.10-0.25	0.6-2.0																			
 For Medium	CCMT 060204 MT	0.07-0.20	0.5-2.0	●	●	●	●	○									●	●				●
	060208 MT	0.13-0.30	0.7-2.0	●	●	●	●	○									●	●				
	09T304 MT	0.10-0.25	0.7-3.5	●	●	●	●	○									●	●				
	09T308 MT	0.13-0.30	1.0-3.5	●	●	●	●	○									●	●				
	120404 MT	0.10-0.25	1.0-5.0	●	●	●	●	○										●				
	120408 MT	0.13-0.30	1.3-5.0	●	●	●	●	○									●	●				
	120412 MT	0.17-0.35	1.5-5.0						●													
 For Semi Finishing	CCMT 060204 PC	0.06-0.18	0.3-2.0		●																	●
	060208 PC	0.08-0.25	0.4-2.0		●																	●
	09T304 PC	0.08-0.25	0.35-3.0		●																	●
	09T308 PC	0.10-0.28	0.5-3.0																			●
	120404 PC	0.08-0.25	0.4-4.0		●																	●
	120408 PC	0.10-0.30	0.7-4.0		●																	●
	120412 PC	0.12-0.35	1.0-4.0																			●
 For Medium	CCMT 09T308 WT	0.10-0.40	0.7-3.0			●																

✓ Marked: Old type chip breaker ●: Standard Items ○: Semi Standard Items



A35, A62, A63,
A116, A134,
A135

Contents