



Soda Ash (Light) Analysis

Item	Highest grade	First grade	Second grade
Sodium carbonate (Na ₂ CO ₃)	≥ 99.4 %	≥ 99.0 %	≥ 99.0 %
Sodium carbonate (Na ₂ CO ₃) in terms of uncalculated product	≥ 98.9 %	≥ 98.2 %	≥ 97.5 %
Loss on ignition (at 270-3000C)	≤ 0.5 %	≤ 0.8 %	≤ 1.5 %
Chlorides in terms of NaCl	≤ 0.4 %	≤ 0.5 %	≤ 0.8 %
Iron in terms of Fe ₂ O ₃	≤ 0.003 %	≤ 0.003 %	≤ 0.008 %
Substances insoluble in water	≤ 0.03 %	≤ 0.04 %	≤ 0.08 %
Sulfates in terms of Na ₂ SO ₄	≤ 0.04 %	≤ 0.05 %	Not norms.

QC PASSED