

### PAD-4XXX Series

# **Product Description**

The PAD-4XXX Series is a flexo surface print ink series with abrasion and scratch resistance, high color strength and brilliance. PAD-4XXX Series contains organic materials.

#### **Product Features**

- Excellent printability and performance,
- High color intensity,
- Vivid and clear print quality,
- Suitable for surface printing.

# **Technical Specifications**

## Chemical Properties;

Production viscosity: 30-35 sec/DIN 4/25 °C For Verchnitt: 25-35 sec/DIN 4/25 °C

Printing viscosity : 20-24 sec/DIN 4/25 °C Dr.Blade machines,

Printing viscosity : 18-20 sec/DIN 4/25 °C without Dr.Blade machines.

# Physical Properties;

Diluent : IPA

Retarder : PAD-9900 Accelerator : PAD-9910

### **Application**

It is recommended to print PAD-4XXX Series inks on PE, PP, and laminated PP, OPP, paper and cardboard materials.

A minimum surface tension of 38 m<sup>N</sup> / m is required for PE, PP, OPP materials.

### **Assistant Products**

PAD-4510 and PAD-4511 verchnitt is used to reduce ink color intensity in printing.

### Storage and Shelf Life

The PAD-4XXX series of inks can be stored in original, non-breathable packaging for 2 years. Silver and gold gilded inks can be stored for 6 months under the same conditions.

<sup>\*</sup>The above information is based on our laboratory test results. Changes in the application conditions may affect the results. In such cases, please contact our technical department.