



# **TECHNICAL DATA SHEET**

#### **PRODUCT CODE**

• SG0-90/02

#### **PRODUCT NAME**

• Flexo Varnish (Lacquer) for Silk Screen



# **DESCRIPTION**

• SG0-90/02 is an epoxy acrylate based overprint varnish used in offset applications on many substrates like paper, cardboard and some plastic based substates (PVC, OPP, PP, PE, ..) etc.

# **APPLICATIONS**

- SG0-90/02 is used only in flexo printing application
- Procedure is the same as any other UV coating material.
- SG0-90/02 can cure very rapidly under UV radiation.
- Coated sheets can be stacked immediately after curing no blocking will occur.

# **PHYSICAL PROPERTIES**

- SG0-90/02 is %100 solid after curing.
- Viscosity is about 90 seconds @ DIN CUP No:4 (20 oC).
- Viscosity can be modified according to customer's demand.
- Flexo UV varnish is clear and has a very light yellow color in its packaging. Due to the performance chemicals, it can be slightly turbid but it doesn't effect the clearness or glossiness of cured film.
- Odorless.

#### **FILM PROPERTIES**

- Creates brilliant, high glossy finish.
- Clear and flexible coating.
- High slip properties.
- High anti-blocking properties.
- High speed curing at conventional UV curing systems

#### **STORAGE STABILITY**

 Minimum 6 months at 25 C in sealed closed and nontransparent container. Keep the product away from sunlight

#### **HEALTH AND SAFETY**

• SG0-90/02 is formulated and manufactured with the raw materials from ISO 9001 proved suppliers.

# **PACKAGING**

• 20 kg buckets

• 20 kg jerrycan

• 200 kg drums

• 5 Kg buckets

• 1000 Kg IBC

# **KEY DATA**

Visual	Clear Liquid	
Viscosity (25 °C) DIN Cup 4 (second)	90±5	mPa.s
Density (25 °C)	1,05 ~ 1,15	gr/cm <sup>3</sup>
Curing Properties (With medium pressure Hg Lamb)	1-4 micron film can be cured under 30- 50 mj/cm2 UV radiation	

# **COMPOSITION INFORMATION ON INGREDIENTS**

Oligomers (Acrylate Based)	40-60 %
Reactive Diluents (Acrylate Based)	30- 45 %
Photoinitiators	2- 10 %
Performance Additives	0-4 %