



C language function

User's manual

TETA ELECTRIC CO., LTD.

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1. Introduction

C language function is added in the TETA HMI Editor software v2.E.8_230330 and higher version. With this new function; TH series HMI can realize more complicated operations.

We will explain the C function programming rules with simple examples.

2. C function

2.1 Functions

The way of writing C function is the same as C language. C functions include public functions and performance functions.

2.1.1 Public functions

Public functions: can be called by any performance functions. It needs to write function prototype, parameters and return value are allowed.

Example:

```
DWORD Crc(BYTE* pBytes, int Length)
{
    DWORD dwCrc = 0;
    ...
    return dwCrc;
}
```

Call performance functions in public functions:

```
void CallFunction()
{
    Func1();
}
```

2.1.2 Performance functions

Performance functions: no return value, no parameters. It no needs to write function prototype, only has to specify the function name, direct write the function body.

Performance functions can be called through the function button and function field in Touchwin software.

Example:

```
BYTE byArray[10];
DWORD dwCrc = 0;
dwCrc = Crc(byArray, 10); // call public function
```

2.2 Predefined value type

```
UINT == unsigned int // 32bits, 4 bytes, same as DWORD
DWORD == unsigned long
WORD == unsigned short
BYTE == unsigned char
BOOL == unsigned char
```

2.3 Predefined value table

```
enum {FALSE = 0, TRUE = 1};
```

```
//
enum ECom
{
    HMI_LOCAL_MCH = -1,
    DOWNLOAD,
    PLC,
    EComMax
};
```

```
enum EInnerReg
{
    TYPE_PSB = 0,
    TYPE_PSW,
    TYPE_PFW,
    TYPE_PRW,
```

```
    TYPE_PHW,  
    TYPE_PUW,  
    TYPE_PCW,  
    EInnerRegMax  
};
```

```
enum EDataType  
{  
    TYPE_NONE,  
    TYPE_BIT,  
    TYPE_BYTE,  
    TYPE_WORD,  
    TYPE_DWORD,  
    TYPE_REGS,  
    TYPE_BYTE_3  
};
```

2.4 Macro

1. Obtain the maximum

Max(a, b)

Example: `Max(3, 4) == 4`

2. Obtain the minimum

Min(a, b)

Example: `Min(3, 4) == 3`

3. Combine two bytes in one word

MAKELWORD(lb, hb)

Example: `MAKELWORD(0x01, 0x02) == 0x0201`

4. Combine two words in one double words

MAKELONG(lw, hw)

Example: `MAKELONG(0x01, 0x02) == 0x00020001`

5. Obtain the low byte of one word

LOBYTE(w)

Example: `LOBYTE(0x0201) == 0x01`

6. Obtain the high byte of one word

HIBYTE(w)

Example: HIBYTE(0x0201) == 0x02

7. Obtain the low word of one double-word

LOWORD(l)

Example: LOWORD(0x00020001) == 0x0001

8. Obtain the high word of one double words

HIWORD(l)

Example: HIWORD(0x00020001) == 0x0002

9. Read&write the register (for bit and register)

**BOOL Read(int comID, int staID, int objType, int add1, int add2,
int dataType, void*pValue);**

**BOOL Write(int comID, int staID, int objType, int add1, int add2,
int dataType, DWORD dwValue);**

Explanation:

comID: serial port (HMI_LOCAL_MCH=-1, DOWNLOAD=0, PLC=1)

staID: station no.

objType: register address type

add1, add2: register address

dataType: TYPE_BIT =1 occupy 1 byte

 TYPE_BYTE =2 occupy 1 byte

 TYPE_WORD =3 occupy 2 bytes

 TYPE_DWORD =4 occupy 4 bytes

pValue: data buffer (the length must match dataType)

return value: TRUE/FALSE (succeed/fail)

Example:

```
BOOL bValue;    //define a boolean variable
```

```
WORD wValue;    //define a integer variable
```

```
Read(PLC, 1, VIGOR_VS_BIT_M, 0, 0, TYPE_BIT, & bValue); //read  
M0
```

```
Read(PLC, 1, VIGOR_VS_REG_D, 0, 0, TYPE_WORD, &wValue);
```

```
//read D[0]
```

10. Read&write the register group

**BOOL Reads(int comID, int staID, int objType, int add1, int regs,
void*pRegs);**

**BOOL Writes(int comID, int staID, int objType, int add1, int regs,
void*pRegs);**

Explanation:

comID: serial port (HMI_LOCAL_MCH=-1, DOWNLOAD=0, PLC=1)

staID: station no.

objType: register address type

add1: register address

regs: register quantity

pRegs: value buffer (length must match read&write register group)

Example:

```
WORD wValue[10]; //define a integer variable
```

```
Reads(PLC, 1, VIGOR_VS_REGS_D, 0, 1, &wValue); //read D[0] group
```

Note: please refer to **Read** function.

11. Obtain the serial port

```
void Enter(BYTE ComID);
```

```
void Leave(BYTE ComID);
```

Enter, Leave: signal control, ensure the communication is synchronous.

Use with Send and Receive.

Example:

```
Enter(PLC);
```

```
Leave(PLC);
```

12. Send serial port data

```
BOOL Send(BYTE ComID, BYTE*SndBuf, WORDLen);
```

comID: serial port (DOWNLOAD=0, PLC=1)

SndBuf: sending buffer, type is byte

Len: sending data length, count by byte

Return value: TRUE/FALSE (succeed/fail)

Example:

```
BYTERcvArray[8]={0x01,0x01,0x00,0x10,0x00,0x10,0x3C,0x03}
```

```
Send(PLC,RcvArray,8)
```

13. Receive serial data

```
WORDReceive(BYTEComID, BYTE*RcvBuf, WORDLen, WORDTi  
meOut, BYTETimeOutBytes);
```

comID: serial port (DOWNLOAD=0, PLC=1)

RcvBuf: receiving buffer, the type is byte

Len: receive data length, count by byte
Timeout: receiving timeout time (0: always wait). Unit: ms
TimeOutBytes: byte receiving timeout time (set to 6)
Return value: receiving data length, count by byte

Example:

```
BYTEbyArray[10];  
Receive(PLC,byArray,10,0,6);
```

14. Apply heap space

Void *Malloc(UINT size)

Size: apply the space size (bytes)

Return: the address of applied space, NULL means application fail

Malloc: malloc applies memory to replace malloc in standard library functions, the function is the same.

Note: please free the space in time.

Example:

```
Unit* p;  
P=(Unit*) malloc (sizeof(Unit));
```

15. use with malloc() in pair, free the space applied by malloc

Void Free(void*pBuffer)

pBuffer: the space to be free

Free: replace Free in standard library functions, the function is the same

Example:

```
BYTE*pBuffer=Malloc(10);  
Free(pBuffer)
```

16. Lock, UnLock: task lock, use them in pair

Void UnLock(void);

Void Lock(void);

Note: the locked area must be access management for global variables;
the lock area must be as small as possible.

Suitable case: if there are many performance functions need to access for
the same global variable, the task lock is needed.

17. Delay

Void Delay(UNIT ms);

ms: delay time (unit: ms). Max delay time=0xFFFF*delay accuracy

Example:

```
Delay(10); //delay 10ms
```

```
Delay(1000); //delay 1s
```

18. Screen jump

WORD ScreenJump(WORD ScreenNo);

screenNo: screen no.

Return: the jump screen no.

Example:

```
ScreenJump(2); // jump to screen No.2
```

19. Open the window

Void OpenWindow(WORDwinNo,WORDwinX,WORDwinY);

winNo: window no.

winX: X-axis starting position of the window

winY: Y-axis starting position of the window

Example:

```
OpenWindow(2,10,10); //display window no.2 at (10,10)
```

20. Close the window

Void CloseWindow(WORDwinNo);

winNo: window no.

Example:

```
CloseWindow(2); //close window no.2
```

21. A buzzer

Void Beep(void);

Example:

```
Beep();
```

22. Light the screen (from the screen save state)

Void LightScreen(void);

Example:

LightScreen();

23. Calculate the value of Crc

UNIT Crc(BYTE*pHead, UNITnLen);

pHead: start address of data buffer

nLen: buffer length

Return: Crc value

Example:

BYTEbuffer[3]={0x01,0x02,0x03};

UNIT nCrc=Crc(buffer,3); // put the checksum of array buffer Crc to variable nCrc

24. Calculate Crc16

UNIT Crc16(BYTE*pHead, UNIT nLen, UNITpoly, UNIT good_crc);

pHead: starting address of data buffer

nLen: buffer length

poly: the polynomial produced by CRC16

good_crc: initial value

Return: Crc value

2.5 Direct operation for HMI internal registers

2.5.1 PSW registers

PSW registers can be operated directly, the type is unsigned short (WORD).

Example:

PSW[300]++; // PSW[300]++ as the word

DWORD dwValue = *(DWORD*)(PSW + 300);

Or

DWORD dwValue=MAKEDWORD(PSW[300],PSW[301]);

```
// assign the value of PSW[300] and PSW[301] to one double words

float fValue = *(float*)(PSW + 300);
// read the value of PSW[300] and PSW[301] as the float format

*(DWORD*)(PSW + 300) = dwValue;
// assign one double words to PSW[300] and PSW[301]
```

2.5.2 PSB operation functions

```
GetPSBStatus(PSB_No);           // obtain the value of PSB
Example: GetPSBStatus(300);     //obtain the value of PSB300
```

```
SetPSB(PSB_No);                // PSB=1
Example: SetPSB(300);          //PSB300=1
```

```
ResetPSB(PSB_No);              // PSB=0
Example: ResetPSB(300);        //PSB300=0
```

```
Example: PSB301 = PSB300
if( GetPSBStatus(300) )
SetPSB(301);
else
ResetPSB(301);
```

2.6 Notice

1. When input API function, make sure the function name is together with “(” and no space between them. Dialog and tip box will pop up by doing this.
2. Capital and small letter is distinguished for the code.
3. It cannot assign initial value to the global variables defined in the public function. The default value of global variables is 0.
4. When define the variables, the type must be the same to the data source.
5. The performance function name must be English and cannot be the same with others.
6. Press F7 to compile the program.
7. When declare the variables (global or local variables), don't declare the array whose space larger than 128 bytes. It can use special space allocation function.
8. Cannot call malloc/ free directly, but please use Malloc / Free (first

letter is capital).

9. The execution environment of performance function is multi-tasking. The execution mode of performance function: parallel execution, sequential execution.

Sequential execution: The task which calls the performance function enables to do the next operation after the performance function execution is finished. So performance function must have suitable exit condition.

Parallel execution: The task which calls the performance function will build new task to execute the function. The task will do the next operation.

10. Use carefully as the multi-task system has task lock.

3. Application

3.1 Purpose

Get 3 integral from the PLC, show the min and max ones on the screen.

3.2 Device

This project needs the following devices:

1. TH series HMI: TH-107M-R8 1pcs
2. TETA series
3. Software: TETA HMI Editor software V2.C.6 and higher version
4. Cables: USB download cable 1pcs, PLC cable 1pcs, PC

3.3 Reference manual

1. TETA series PLC manual (instruction part and hardware part)
2. TH series HMI manual

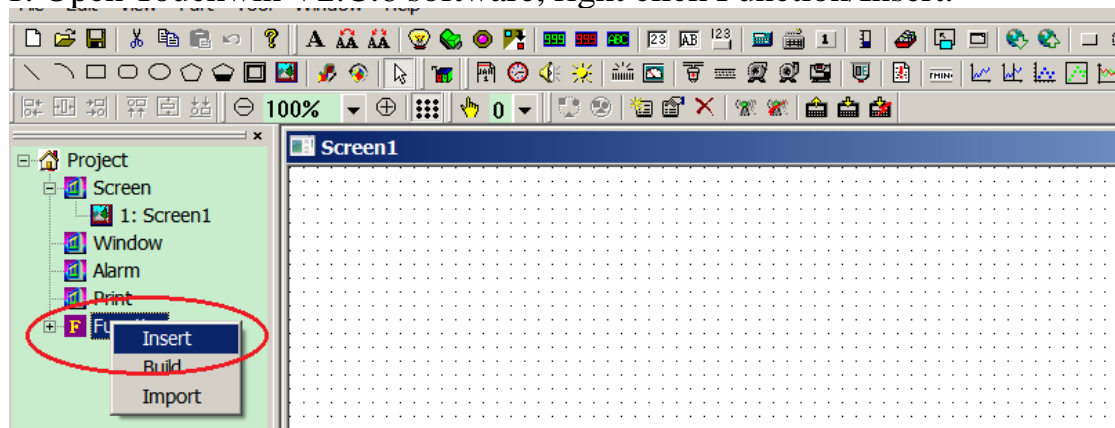
3.4 Steps

1. Set value in PLC register D0, D2, D4 via the HMI.
2. Send the value of D0, D2, D4 to the HMI.
3. Call the C function to compare the three values.
4. Show the max value in PSW300, the min value in PSW301.

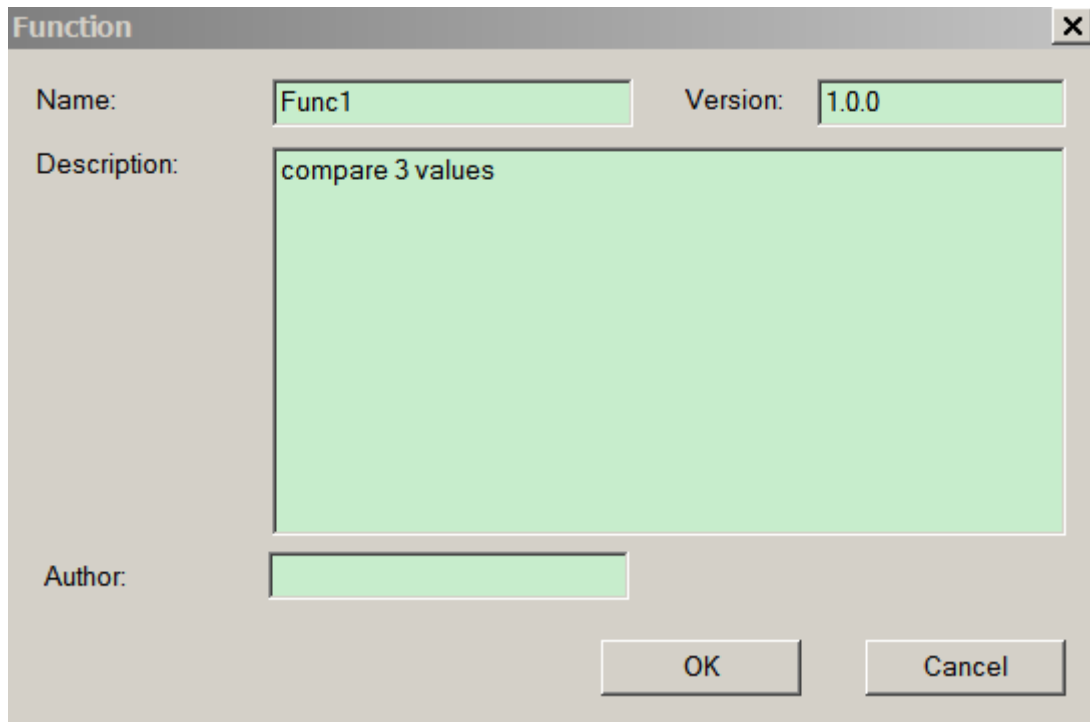
4. Make the project

4.1 Make C function

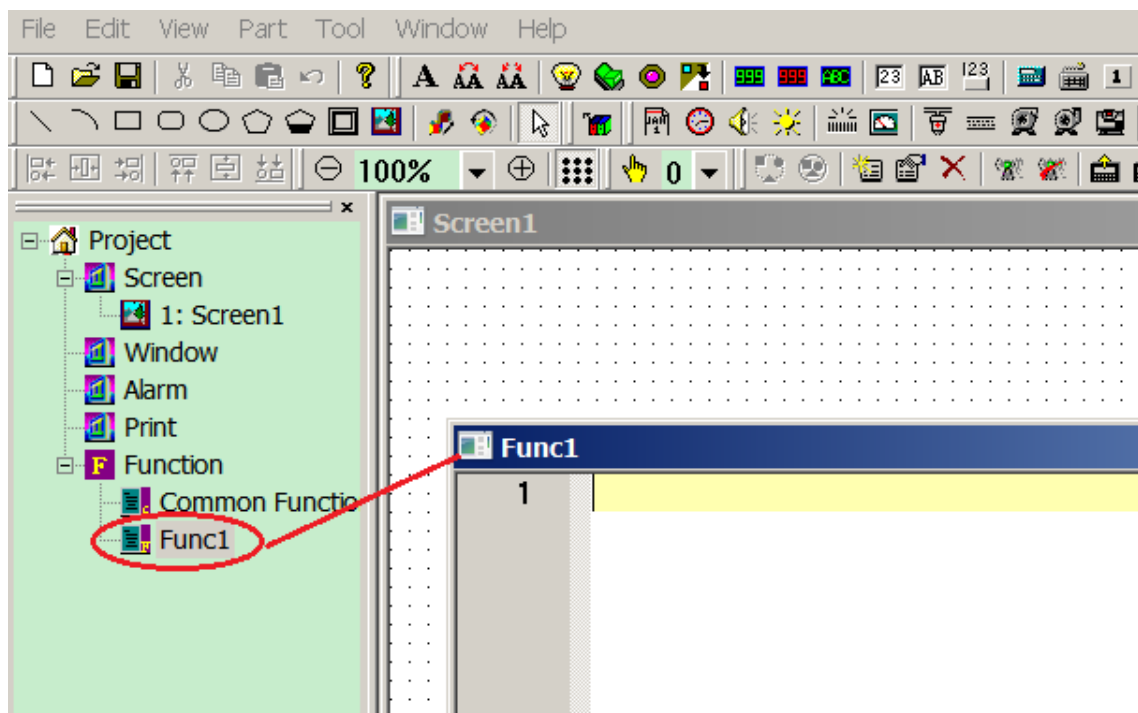
1. Open Touchwin V2.C.6 software, right click Function/Insert.



2. Input necessary information in below window, then click OK.



3. Click Func1 to edit the C function.



4.2 Edit the C function

1. Define the character according to the C writing rules.

```
WORD a,b,c,max,min;
```

Define the value type according to the data source type.

2. Collect the value to C function:

```
Read(PLC, 1, VIGOR_VS_REG_D, 0, 0, TYPE_WORD, &a);
```

```
//send the value of D0 to a
```

```
Read(PLC, 1, VIGOR_VS_REG_D, 2, 0, TYPE_WORD, &b);
```

```
//send the value of D2 to b
```

```
Read(PLC, 1, VIGOR_VS_REG_D, 4, 0, TYPE_WORD, &c);
```

```
//send the value of D4 to c
```

When you input “Read(”, it will pop up below window:

The screenshot shows a dialog box titled "Read" with a close button (X) in the top right corner. The dialog is divided into several sections:

- Type:** A dropdown menu labeled "Unit Type" is set to "Register".
- Station:** A dropdown menu labeled "Device" is set to "PLC Port". Below it are two input fields: "VirStaNO" with the value "0" and "Station" with the value "1".
- Object:** A dropdown menu labeled "ObjType" is set to "D". To its right is an input field for the object address, currently showing "0". Below these is an unchecked checkbox labeled "indirect".
- Value:** A dropdown menu labeled "Data Type" is set to "Word".

At the bottom of the dialog are four buttons: "OK", "Cancel", "Apply", and "Help".

Unit type: the operation object type, select “register”

Station: input the PLC station No.

Object: input the object address D0

Data type: word

Notes: for details tips please refer to appendix.

3. Edit the compare program:

```
if(a>b)
    { max=a;min=b;}
else
    { max=b;min=a;}
if(max<c)
```

```
        max=c;  
        if(min>c)  
            min=c;
```

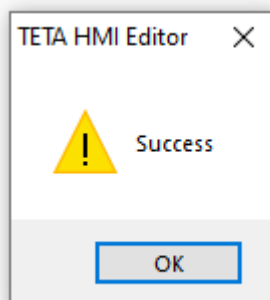
4. Send the result to the HMI:

```
Write(HMI_LOCAL_MCH,0,TYPE_PSW,300,0,TYPE_WORD,max);  
//write max value to PSW300  
Write(HMI_LOCAL_MCH,0,TYPE_PSW,301,0,TYPE_WORD,min);  
//write min value to PSW301
```

5. The Func1 program:

```
2  WORD a,b,c,max,min;  
3  
4  Read(PLC, 1, UIGOR_US_REG_D, 0, 0, TYPE_WORD, &a);  
5  Read(PLC, 1, UIGOR_US_REG_D, 2, 0, TYPE_WORD, &b);  
6  Read(PLC, 1, UIGOR_US_REG_D, 4, 0, TYPE_WORD, &c);  
7  
8  if (a>b)  
9  {max=a;min=b;}  
10 else  
11 {max=b;min=a;}  
12  
13 if (max<c)  
14 max=c;  
15  
16 if (min>c)  
17 min=c;  
18  
19 Write(HMI_LOCAL_MCH, 0, TYPE_PSW, 300, 0, TYPE_WORD, max);  
20 Write(HMI_LOCAL_MCH, 0, TYPE_PSW, 301, 0, TYPE_WORD, min);
```

6. Press F7 to compile the C function. If the program is correct, it will show below window:

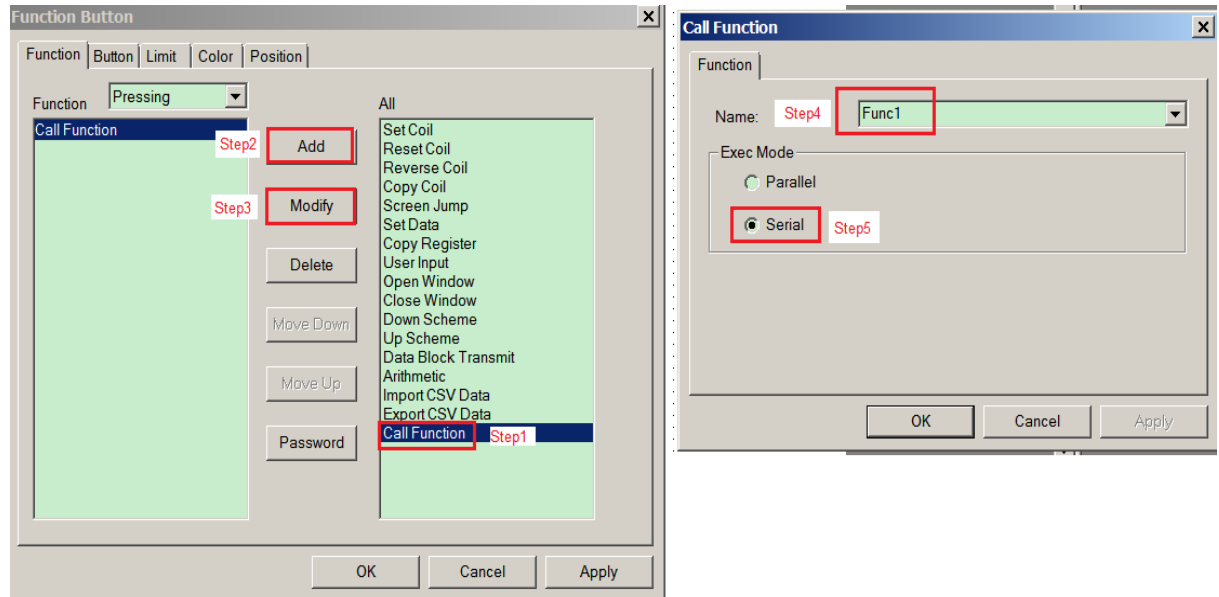


4.3 Make the HMI program

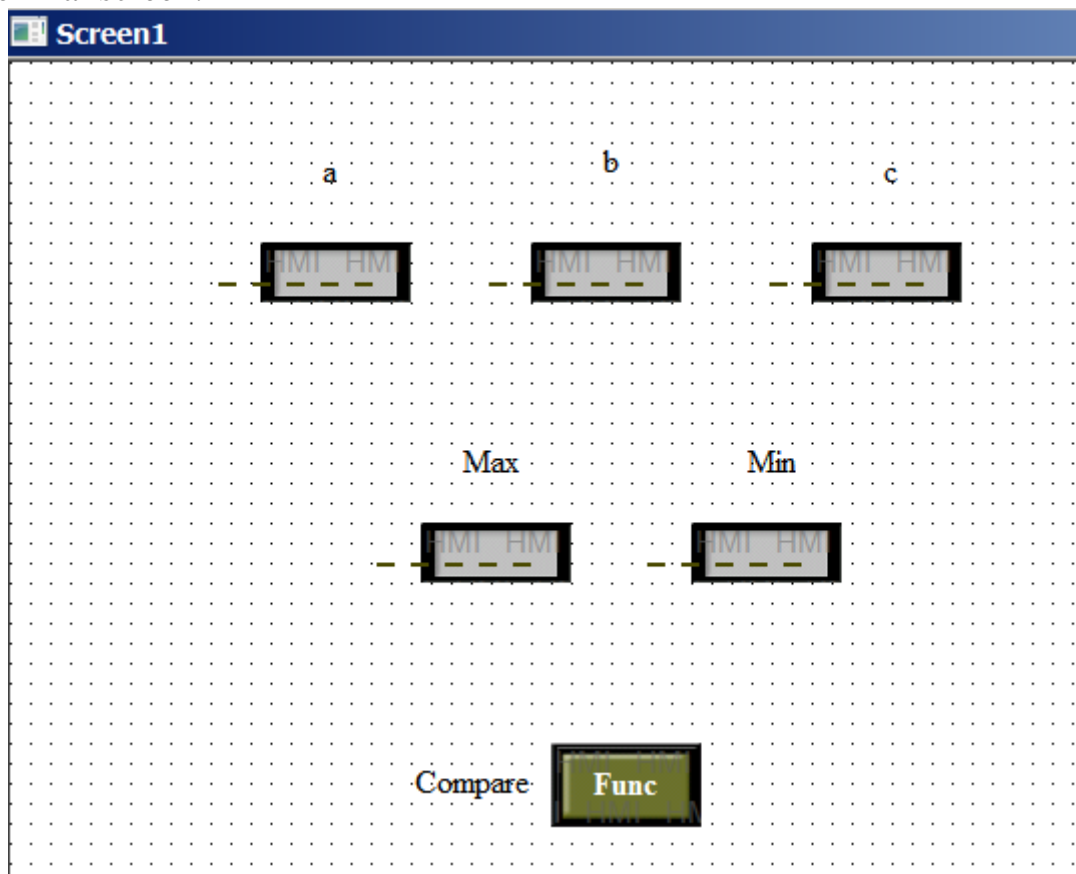
1. Put 3 digital input buttons on the screen. Set the address to D0, D2 and D4.

2. Put 2 digital display buttons on the screen. Make the address to PSW300 and PSW301.

3. Put 1 function button on the screen to call the Func1.



4. The final screen:



5. Download the HMI program to the TH-107M-R8. Connect PLC with the TH-107M-R8, power on. Input any value in a, b, c. Click Func button, the max and min value will show on the screen.

Appendix 1 System tips

```
WORD    a,b,c,g[4];
Read(PLC, 1, VIGOR_VS_BIT_M, 0, 0, TYPE_BIT, &b);
    //Read the value of M0 to b
Read(PLC, 1, VIGOR_VS_REG_D, 2, 0, TYPE_WORD, &b);
    //Read the value of D2 to b
Reads(PLC, 1, VIGOR_VS_REGS_D, 10, 4,g);
    //Read the value of D10~D13 to g
Read(HMI_LOCAL_MCH, 0, TYPE_PSB, 300, 0, TYPE_BIT, &a);
    //Read the value of PSB300 to a
Read(HMI_LOCAL_MCH, 0, TYPE_PSW, 300, 0, TYPE_WORD, &b);
    //Read the value of PSW300 to b
Reads(HMI_LOCAL_MCH, 0, TYPE_PFW, 300, 4, g);
//Read the value of PFW300~PFW303 to array g
Write(PLC, 1, VIGOR_VS_BIT_M, 0, 0, TYPE_BIT, 0);
    //Set OFF M0
Write(PLC, 1, VIGOR_VS_REG_D, 50, 0, TYPE_WORD,a);
    //Write the value of a to D50
Writes(PLC, 1, VIGOR_VS_REGS_D, 20, 4,g);
    //write the value of array g to D20~D23
Write(HMI_LOCAL_MCH, 0, TYPE_PSB, 300, 0, TYPE_BIT, 1);
    //Set ON PSB300
Write(HMI_LOCAL_MCH,0,TYPE_PSW,300,0,TYPE_WORD,max);
    //write the value of max to PSW300
Writes(HMI_LOCAL_MCH, 0, TYPE_PFW, 300, 4, g);
    //write the value of array g to PFW300~PFW303
```

Appendix 2 API functions

```

/*****
*****/
Function: read and write register (for bit and register)
comID: serial port (HMI_LOCAL_MCH = -1
                DOWNLOAD = 0,
                PLC = 1)

staID: station number
objType: register address type
add1,add2: register address
dataType: TYPE_BIT = 1      occupy 1 byte
          TYPE_BYTE = 2     occupy 1 byte
          TYPE_WORD = 3     occupy 2 bytes
          TYPE_DWORD = 4    occupy 4 bytes
pValue: value buffer (the length must match to dataType)
return value: TRUE / FALSE (successful/ failed)
*****/
*****/
BOOL Read (int comID,  int staID,  int objType,  int add1,  int add2,
int dataType,  void* pValue);
BOOL Write(int comID,  int staID,  int objType,  int add1,  int add2,
int dataType,  DWORD dwValue);
Example:
BOOL bValue = FALSE;
WORD wValue = 0;
Read(PLC, 1, VIGOR_VS_BIT_M, 0, 0, TYPE_BIT, &bValue);
    // read the bit
Read(PLC, 1, VIGOR_VS_REG_D, 0, 0, TYPE_WORD, &wValue);
    //read D[0]
Read(HMI_LOCAL_MCH, 0, TYPE_PFW, 300, 0, TYPE_WORD,
&wValue); //read PFW[300]
Write(HMI_LOCAL_MCH, 0, TYPE_PFW, 300, 0, TYPE_WORD,
wValue); //write PFW[300]

```

```

/*****
*****/

```

Function: read and write register array

comID: serial port (HMI_LOCAL_MCH = -1
 DOWNLOAD = 0,
 PLC = 1)

staID: station number

objType: register address type

add1: register address

regs: register quantity

pRegs: value buffer (the length must be match to the read&write register array)

return value: TRUE / FALSE (successful/failed)

```

*****/
*****/

```

BOOL **Reads**(int comID, int staID, int objType, int add1, int regs, void* pRegs);

BOOL **Writes**(int comID, int staID, int objType, int add1, int regs, void* pRegs);

Example:

```

    WORD wArray[10];
    Reads(PLC, 1, VIGOR_VS_REGS_D, 0, 10, wArray);
    Writes(PLC, 1, VIGOR_VS_REGS_D, 0, 10, wArray);

```

```

/*****
*****/

```

Function: Enter, Leave: signal control, ensure the communication is synchronization mode. Use together with send and receive.

```

*****/
*****/

```

void **Enter**(BYTE ComID);

void **Leave**(BYTE ComID);

```

/*****
*****/

```

Function: send data of serial port

comID: serial port (DOWNLOAD = 0, PLC = 1)

SndBuf: sending buffer, the type is byte

Len: sending data length, count as byte

Return value: TRUE / FALSE (successful/failed)

```

*****/
*****/

```

BOOL **Send**(BYTE ComID, BYTE *SndBuf, WORD Len);

```

/*****

```

```

*****/
Function: receive the data of serial port
comID: serial port (DOWNLOAD = 0, PLC = 1)
RcvBuf: receiving buffer, the type is byte
Len: receiving data length, count as byte
Timeout: receiving timeout time (0:always waiting). Unit: ms
TimeOutByte: receiving timeout time of bytes (set to 6)
Return value: received data length, count as byte
/*****
*****/
WORD Receive( BYTE ComID, BYTE *RcvBuf, WORD Len, WORD
TimeOut, BYTE TimeOutBytes);
Exp:
    BYTE byArray[10] = {0x00, ....};

    Enter(PLC);                // apply the serial port
    Send(PLC, byArray, 10);
    Receive(PLC, byArray, 10, 0, 6);
    Leave(PLC);                // release the serial port

/*****
*****
Function: Malloc, Free: instead of malloc, free.
Note: please release the applied space in time
*****
*****/
/*****
*****
Function: apply heap space
Size: apply the space size(bytes)
Return: the applied space address, NULL means the application is failed
*****
*****/
void *Malloc( UINT size )
/*****
*****
Function: release heap space
pBuffer: the space ready to release
*****
*****/
void Free( void *pBuffer)
Example: BYTE* pBuffer = Malloc(10);
        Free(pBuffer)

```

```
/*  
*/
```

Function: Lock, Unlock: task lock, use them in pairs

Note: the locked area: access manage for global variables, make the locked area as small as possible

Suitable case: the task lock is needed when there are many performance functions need access for one global variable

```
/*  
*/
```

```
void Unlock (void);  
void Lock (void);
```

```
/*  
*/
```

Function: Delay

ms: delay time (unit:ms), the max delay time = 0xFFFF * delay precision
delay precision:

```
/*  
*/
```

```
void Delay( UINT ms);
```

Example:

```
    Delay(1000);           // delay 1s
```

Appendix 3 The calling limit for C function

This chapter will introduce the restricted library functions.

Most C functions can be used normally (except heap functions). However, the following functions are limited when using.

1. The functions in `alloca.h` cannot be called, they are related to heap.
2. The assert functions in `assert.h` cannot be called.
3. The stream functions in `stdio.h` cannot be called, only the functions for string (`sscanf`, `sprintf`) can be used normally.
4. The heap functions in `stdlib.h` cannot be called, but they can be instead by API functions.



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