Unical

E8

HEATING CONTROLLER FOR :

MODULEX 100 - 145 190 - 240 - 290 - 340

SUPERMODULEX 440 - 550 660 - 770 - 900

ALKON 50

ALKON 70

ALKON 90

OPERATING INSTRUCTIONS FOR THE USER

Contents

INDICE

1	Symbols used in this guide	2
2	Correct use of the appliance	2
3	Water treatment	2
4	Information to be passed over to the person in charge of the appliance	3
	Safety warnings	
6	Operating instructions	4
	6.1 Other possible informations	20
	6.2 Indroduction of access code	20
	6.3 Displaying of error codes	. 21
7	QUICK GUIDE	22

1 - SYMBOLS USED IN THIS GUIDE

When reading this guide particular care has to be given to the parts marked with the followings symbols:





WARNING! Indicates a potentially dangerous situation for the product and the environment



NOTE! Suggestions for the user

2. - CORRECT USE OF THE APPLIANCE



The MODULEX appliance has been designed utilizing today's heating technology and in compliance with the current safety regulations. However, following an improper use, dangers could arise for the safety and life of the user or of other people, or damage could be caused to the appliance or other objects. The appliance is designed to be used in pumped hot water central heating systems. Any other use of this appliance will be considered improper. UNICAL declines any responsibility for any damages or injuries caused by an improper use; in this case the risk is completely at the user's responsibility. In order to use the appliance according to the scopes it was designed for it is essential to carefully follow the instructions indicated in this guide.

3 - WATER TREATMENT



- The hardness of the mains water supply conditions the frequency with which the heat exchanger is cleaned.
- In hard water areas where the main water can exceed 15°f total hardness, a scale reducing device is
 recommended. The choice of this device has to be made taking into consideration the characteristics of the
 water.
- In order to improve the resistance to lime scale it is recommended to adjust the domestic hot water temperature as near as possible to the one you really require.
- The use of a modulating room thermostat reduces the dangers of lime scale formation.
- We recommend you to check the state of cleanliness of the domestic hot water heat exchanger at the end of the first year and subsequently, on the basis of the lime scale found, this period can be extended to two years.

4 - INFORMATION TO BE HANDED OVER TO THE USER



The user has to be instructed on the use and operation of his heating system, in particular:

- Hand over these instructions to the end user, together with any other literature regarding this appliance, placed inside the envelope contained in the packaging. The user has to keep these documents in a safe place in order to always have them at hand for future reference.
- Inform the user on the importance of air vents and of the flue outlet system, stressing the fact that is absolutely forbidden to make any alterations to the boiler.
- Inform the user how to check the system's water pressure as well as informing him how to restore the correct pressure.
- Explain the function of time and temperature controls, thermostats, heating controls and radiators, to ensure the greatest possible fuel economy.
- Remind the user that it is obligatory to carry out a comprehensive service annually and a combustion analysis every two years (in compliance with the national law).
- If the appliance is sold or transferred to another owner or if the present user moves home and leaves the appliance installed, ensure yourself that the manual always follows the appliance so that it can be consulted by the new owner and/or installer.

Failure to follow the instructions indicated in this guide, which is supplied with the boiler, could cause injury to persons, animals or damage to property. The manufacturer shall not be held liable for any such injury and/or damage.

5 - SAFETY WARNINGS



WARNING!

The installation, adjustment, and servicing of this appliance must be carried out by a competent person and installed in accordance with the current standards and regulations. Failure to correctly install this appliance could cause injury to persons, animals or damage to property. The manufacturer shall not be held liable for any such injury and/or damage.



DANGER!

NEVER try to service or repair the appliance yourself.

All types of servicing or repairs must be carried out by a professionally qualified person, authorized by UNICAL; UNICAL recommends drawing up a service contract. Bad or irregular servicing could compromise the safe operation of the appliance, and could cause injury to persons, animals or damage to property for which UNICAL shall not be held liable.



Modifications to parts connected to the appliance

Do not carry out any modifications to the following parts:

- the boiler
- to the gas, air, water supply pipes and electrical current
- to the flue pipe, safety relief valve and its drainage pipe
- to the constructive components which influence the appliance's safe operation



Smell of gas

If you smell gas follow these safety indications:

- Do not turn on or off electrical switches
- Do no smoke
- Do not use the telephone
- Close the On/Off gas cock
- Open all windows and doors where the gas leakage has occurred
- · Inform the gas society or a specialized company



Explosive and easily inflammable substances

Do not use or leave explosive or easily inflammable material (as for example: petrol, paint, paper) in the room where the appliance has been installed.

6 - AREAS AND LEVELS DESCRIPTION FOR THE HEATING CONTROLLER E8

For additional informations refer to the instruction manual delivered with the E8 heating controller

AREAS

General

Value selection summary Service => for service engineers Date/Time/Holiday => for users

Display

System value display (e.g. sensor values and setpoints). No adjustments can be made. Operating errors are therefore excluded in this area.

User

Summary of settings that can be made by the operator.

Time programs

Summary of time programs for heating circuits, the hot water circuit and extra functions where applicable

Expert

Summary of values for which expert knowledge is required to make settings (installation technician). E Values in the expert level are protected by a code no. (damage/malfunction possible).

Expert FA (only for FA via BUS)

Summary of values transmitted by the automatic firing device.

LEVELS

The settings in the different areas are sorted into operating levels

- INSTALLATION
- HOT WATER
- HEATING CIRCUIT I
- HEATING CIRCUIT II
- SOLAR/MF

Installation

All display values and settings that relate to the heat generator or the entire system and cannot be assigned to a consumer circuit.

Hot water All display values and settings that affect central hot water preparation and circulation.

Heating circuit I / II

All indicator and set values that relate to the corresponding consumer circuit (also, for example, as decentral hot-water circuit).

Solar/MF

Select the AREA

searching Knob

with the

The

parameter to

be changed

is displayed

All indicator and set values that relate to solar energy recovery and settings for the multifunction relay. !

	General	SERVICE
		DATA/HOUR/HOLIDAY
Open operating	turn anticlo	okwise 💭
Flap	turn clokwi	ise 🛛
	Display	INSTALLATION
		HOT WATER
		HEAT CIRCUIT I
		HEAT CIRCUIT II
		SOLAR/MF
	User	INSTALLATION
		HOT WATER
		HEAT CIRCUIT I
		HEAT CIRCUIT II
		SOLAR/MF
	Time programs	CIRCL TIME
		HOTW-PROGR
		HOTW-PROGR I ##1
		etc
	Expert	INSTALLATION
		HOT WATER
		HEAT CIRCUIT I
		HEAT CIRCUIT II
		SOLAR/MF
		INSTALLATION

Parameter change procedures

Once the AREA is reached, e.g. DATEE /HOUR depress the programming button



Change the parameter value with the searching knob

ORA 0.-.57.-///

 $\overline{}$



Go to the next parameter to be changed, with the searching knob, and repeat the a.m. procedure.

Depress the programming button, the red led lights



Depress the

record the

parameter

push button to

value (the led switches off)

4



When the operating flap is first opened after voltage is applied, the level INSTALLATION is displayed once only. Once the values grouped here have been set the controller is operable.



Warning:

In the following tables are shown the configuration parameter factory set. For additional informations refer to the E8 instruction manual supplyed with the boiler.



Set the parameters: ENGLISH, HOUR, YEAR, MONTH, DAY.

BUS - ID HS has to be left blank _ _

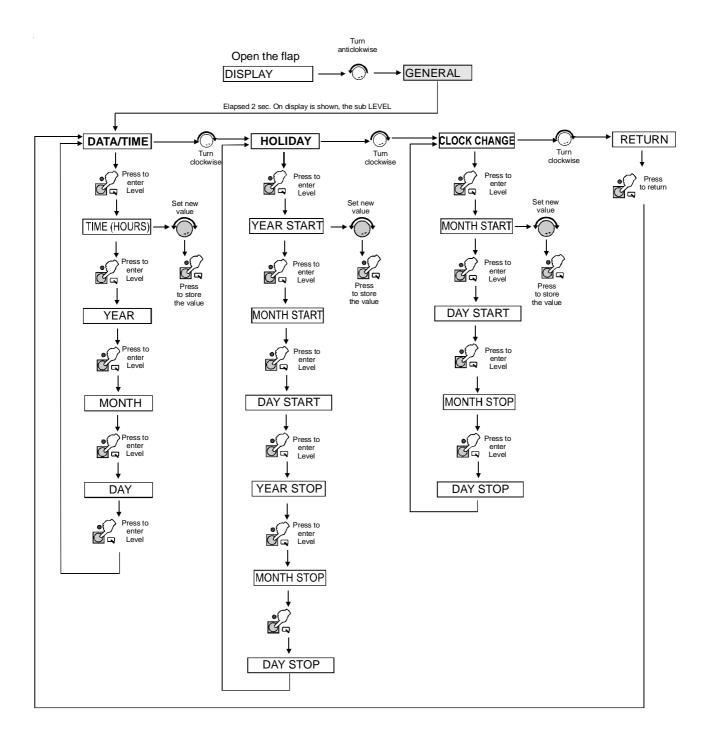
The remaining parameters are already set.

Press to enter				MODULEX SUPERMODULEX E8 slave	ALKON 50 ALKON 70	CASCATA ALKON 50 ALKON 70	ALKON 90	CASCATA ALKON 90
ENGLISH Set new	BUS-ID HS	=	E8 master	01 ÷ 08				
	HEATSOURCE 1	=	06	06	02	06	02	06
Press to Press to store	HS 1 BUS	=	02	02	03	02	03	02
	HEATSOURCE 2	=	00	00	00	00	00	00
HOUR 1	STORAGE Hs2	=	00	00	00	00	00	00
	BUFFER	=	00	00	00	00	00	00
Press to	HC FUNCTION 1	=	00	00	00	00	00	00
enter C Level	HC FUNCTION 2	=	00	00	00	00	00	00
YEAR 1	CAP/MODULE	=	"SCAN"	"SCAN"		"SCAN"		"SCAN"
	RELAY FUNC 1	=	00	00	00	00	00	00
Press to	T-MF 1 SETP	=	30.0	30.0	30.0	30.0	30.0	30.0
enter Level	MF 1 HYST	=	5.0	5.0	5.0	5.0	5.0	5.0
MONTH 1	RELAY FUNC 2	=	00	00	00	00	00	00
	T-MF 2 SETP	=	30.0	30.0	30.0	30.0	30.0	30.0
Press to	MF 2 HYST	=	5.0	5.0	5.0	5.0	5.0	5.0
enter C C Level	RELAY FUNC 3	=	01	01	01	01	01	01
DAY 1	T-MF 3 SETP	=	30.0	30.0	30.0	30.0	30.0	30.0
	MF 3 HYST	=	5.0	5.0	5.0	5.0	5.0	5.0
Press to	RELAY FUNC 4	=	02	02	02	02	02	02
enter Level	T-MF 4 SETP	=	30.0	30.0	30.0	30.0	30.0	30.0
NSTALLATION =	MF 4 HYST	=	5.0	5.0	5.0	5.0	5.0	5.0
	BUS 1 ID	=	01		01	01	01	01
Press to	BUS 2 ID	=						
enter Level	5 K SENSOR	=	00	00	00	00	00	00

Description AREAS: GENERAL



Area GENERAL it contain 2 area: DATA/TIME and SERVICE.

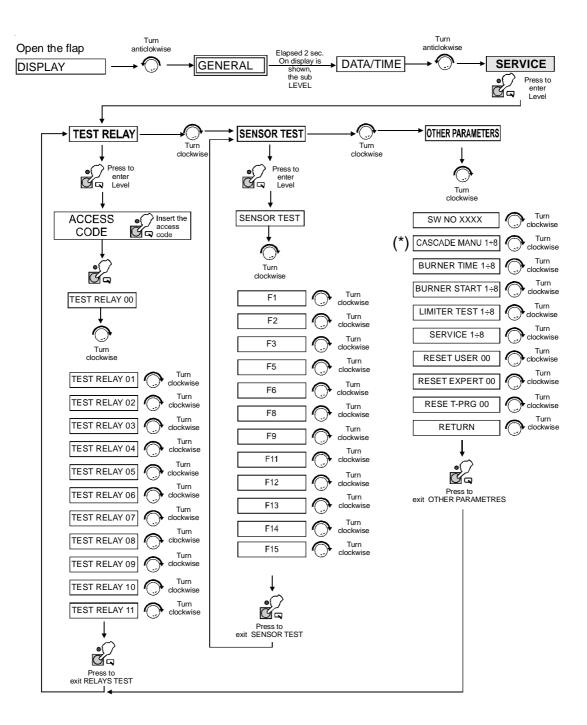


(*) Only place on the symbol

AREA GENERAL

LEVEL	DESCRIPTION	REGULATION
DATE/TIME		
TIME (HOURS)	Current hours blink and can be adjusted	00:00 - 24:00
YEAR	Adjust current year	XXXX
MONTH	Adjust current month	01 - 12
DAY	Adjust current day	01 - 31
HOLIDAY		
YEAR START	Set current holliday start year	XXXX
MONTH START	Set current holliday start month	01 - 12
DAY START	Set current holliday start day	01 - 31
YEAR STOP	Set current holliday end year	XXXX
MONTH STOP	Set current holliday end year	12 - 31
DAY STOP	Set current holliday end day	01 - 31
CLOCK CHANGE		
MONTH START	Set month for start of summer time	01 - 12
DAY START	Set earliest day for start of summer time	01 - 31
MONTH STOP	Set month for start of winter time	12 - 31
DAY STOP	Set earliest day for start of winter time	01 - 31

Description AREAS: SERVICE



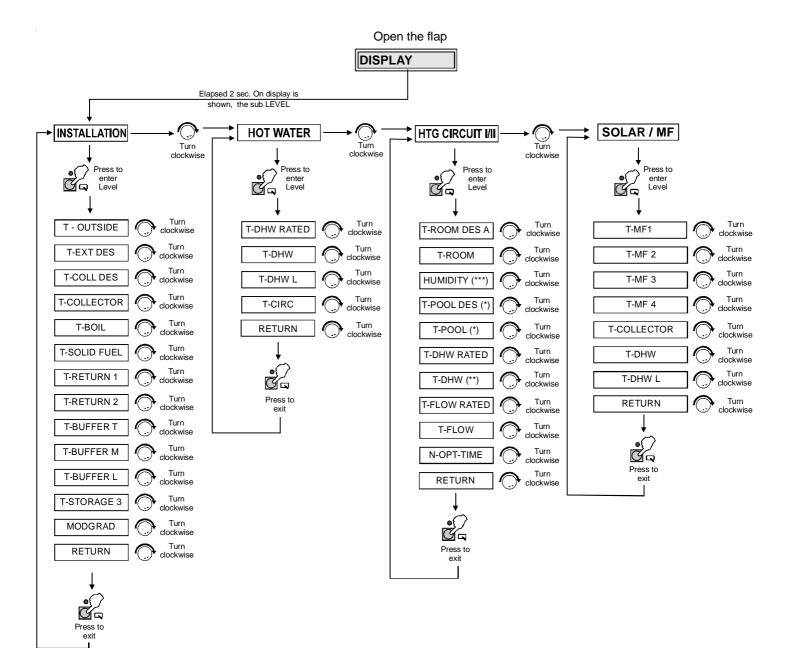


NOTE: Some menus are visible only if the relevant sensor is wired. E.g. HOT WATER is displayed only if the DHW storage sensor is wired.

AREA SERVICE

LEVEL	DESCRIPTION		
TEST RELAYS			
RELAY TEST 00	No relay		
RELAY TEST 01	A1: Pump heating circuit 1		
RELAY TEST 02	A2: Pump heating circuit 2		
RELAY TEST 03	A3: Hot water charging pump		
RELAY TEST 04	A4: Mixer OPEN heating circuit 2		
RELAY TEST 05	A5: Mixer CLOSED heating circuit 2		
RELAY TEST 06	A6: Heat Source 1 ON		
RELAY TEST 07	A7: Heat Source 2 ON [2 stage: HS 1+2 (after 10s) ON]		
RELAY TEST 08	A8: Mixer OPEN heating circuit 1 / Multifunction 1		
RELAY TEST 09	A9: Mixer CLOSED heating circuit 1 / Multifunction 2		
RELAY TEST 10	A10: Multifunction 3		
RELAY TEST 11	A11: Collector pump / Multifunction 4		
SENSOR TEST			
F1	Buffer storage temperature Lower		
F2	Buffer storage temperature Middle or room temperature heating circuit 1		
F3	Upper buffer storage temperature		
F5	Flow temperature heating circuit 2		
F6	Upper hot water temperature		
F8	Boiler/Header temperature		
F9	Outside temperature		
F11	Flow temperature heating circuit 1 or temperature multifunction 1		
F12	Hot water temperature lower or temperature multifunction 2		
F13	Solid fuel boiler temperature or collector 2 or temperature multifunction 3		
F14	Collector 1 temperature or temperature multifunction 4		
F15	Room temperature heating circuit 2 or measured value of the ligth sensor or voltage value 0-10V input		
OTHER PARAMETERS			
SW NO XXX-XX	Software number with index		
CASCADE MANU	Starting different burner stages of the cascade		
BURNER TIME (1÷8)	burner time for all stages		
BURNER START (1+8)			
LIMITER TEST (1÷8)	Safety temperature limiter test: press the botton hold down		
SERVICE	Date/Hour setting for service purposes		
RESET USER 00	don't use		
RESET EXPERT 00	don't use		
RESET T-PRG 00	don't use		
RETURN			

Description AREAS: DISPLAY



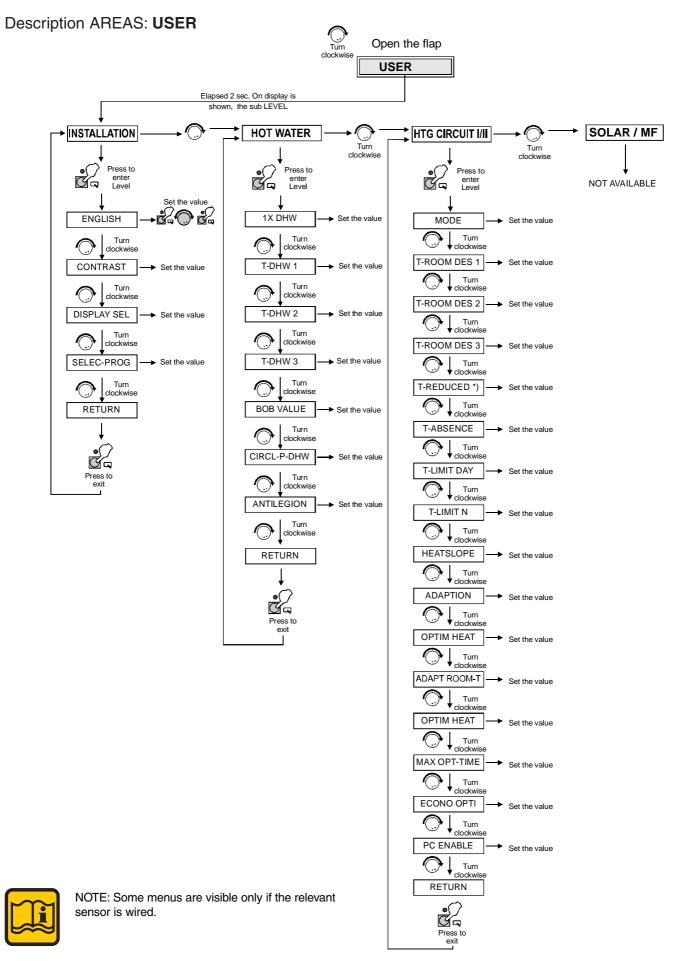


NOTE: Some menus are visible only if the relevant sensor is wired.

AREAS DISPLAY

LEVEL	DESCRIPTION	
INSTALLATION		
T-OUTSIDE	Outside temperature	
T-EXT DES	External set value specification (0-10 V)	
T-COLL DES	HS / Header set value (cascade)	
T-COLLECTOR	HS / Header temperature (cascade)	
T-BOIL	Temperature and status of the HS (HS1 - HS8)	
T-SOLID FUEL	For HS2 = Solid fuel boiler	
T-RETURN 1	Return flow temperature of HS 1	
T-RETURN 2	Return flow temperature of HS 2	
T-BUFFER T	Buffer storage tank temperature: top position	
T-BUFFER M	Buffer storage tank temperature: midle position	
T-BUFFER L	Buffer storage tank temperature: lower position	
T-STORAGE 3	Temperature of storage tank 3 (e.g. solar pool-heating)	
MODGRAD	Modulation level for hetch modul	
RETURN		
HOT-WATER		
T-DHW RATED	Hot water set temperature value	
T-DHW	Hot water temperature value	
T-DHW L	Hot water temperature in infeed area	
T-CIRC	Recirculating temperature	
RETURN		
HTG CIRCUITC 1/2		
T-ROOM DES A	Current value for set room temperature	
T-ROOM	Room temperature	
HUMIDITY	Display of room humidity (if value is available)	
T-POOL DES	Pool set temperature	
T-POOL	Pool temperature	
T-DHW RATED	Hot water set temperature value	
T-DHW	Hot water temperature value	
T-FLOW RATED	Current flow temperature setting	
T-FLOW	Current flow temperature	
N-OPT-TIME	Display of the time last required for heating-up	
RETURN		
SOLAR / MF		
T-MF1	Temperature MF sensor 1 (=F11)	
T-MF2 Temperature MF sensor 2 (=F12)		
T-MF3 Temperature MF sensor 3 (=F13)		
T-MF4 Temperature MF sensor 4 (=F14)		
T-COLLECTOR Temperature collector 1		
T-DHW Upper hot water temperature		
T-DHW L Hot water temperature infeed		
I-DHVV L	Hot water temperature infeed	

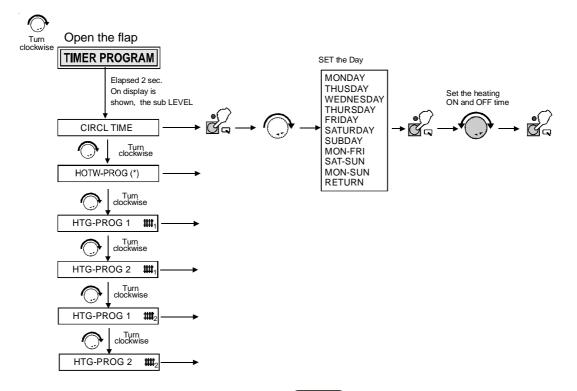




AREAS USER

LEVEL	DESCRPTION	REG	JLATION
INSTALLATION		Set	Range
ENGLISH	According to version	ENG	
CONTRAST	Adjust intensity of display	00	(-20) / (20)
DISPLAY SEL	Select additional display in standard operation		
SELEC-PROG	Heating circuit 1 or Heating circuit 2	01	(01 ÷ 02)
RETURN	v v		
HOT WATER			
1-DHW	If set the value 01 => the boiler switch on immediatly	00	(01 ÷ 02)
T-DHW 1	Hot water temperature setting in first enable time	60	$(10 \div 70)$
T-DHW 2	Hot water temperature setting in second enable time	60	$(10 \div 70)$
T-DHW 3	Hot water temperature setting in third enable time	60	$(10 \div 70)$
BOB VALUE	Operation without burner (solar or solid fuel integration)	0	(0 ÷ 70)
CIRCL-P-DHW	Ig set the value 01 => the circulation pump runs		. ,
	when the hot water is enable, but the circulation		
	program is disabled	0	(0 ÷ 1)
ANTILEGION	If the value 01 => every 20th time that heating		
	takes place or once per week on Saturday at		
	01:00 hrs the storage tank is heated up to 149 °F	0	(0 ÷ 1)
RETURN			
HTG CIRCUIT 1/2			
MODE	When setting an alternative oparating mode this		
	only applies to the assigned heating circuit		
T-ROOM DES 1	Room temperature setting in first enable time	20	(5 ÷ 40)
T-ROOM DES 2	Room temperature setting in second enable time	20	(5 ÷ 40)
T-ROOM DES 3	Room temperature setting in third enable time	20	(5 ÷ 40)
T REDUCED	Required room temperature setting during night reduction	10	(5 ÷ 40)
T-ABSENCE	Required room temperature setting during holidays	15	(5 ÷ 40)
T-LIMIT DAY	Set the temperature value during heating time	19	(-5 ÷ 40)
T-LIMIT N	Set the temperature value during reduction time	10	(-5 ÷ 40)
HEATSLOPE	Set the Heatslope according to the installation	1,20	(0 ÷ 3)
ADAPTION	Only active if an FBR analogue room device is		
	connected and an outdoor sensor	0	(0 ÷ 1)
OPTIM HEAT	Activation of function for automatically bringing		
	forward the start of heating	10	(0÷20)
ADAP ROOM-T	Room sensor adaptation	0	(5K÷-5K)
OPTIM HEAT	Heating optimisation	0	(00 ÷ 02)
MAX OPT-TIME	The start of heating is brought forward by no	~	
	more than this time	2	(00 ÷ 03)
ECONO OPTI	Automatic reduction of burner disabling to the	0	
	end of set heating time	0	(00 ÷ 02)
PC-ENABLE	Code number for enabling access to heating	0000	(0000.0000)
	circuit data from a PC (0000= access is blocked)	0000	(0000÷9999)
SOLAR / MF			
RETURN	NOT USED		

Description AREAS: TIME PROGRAM





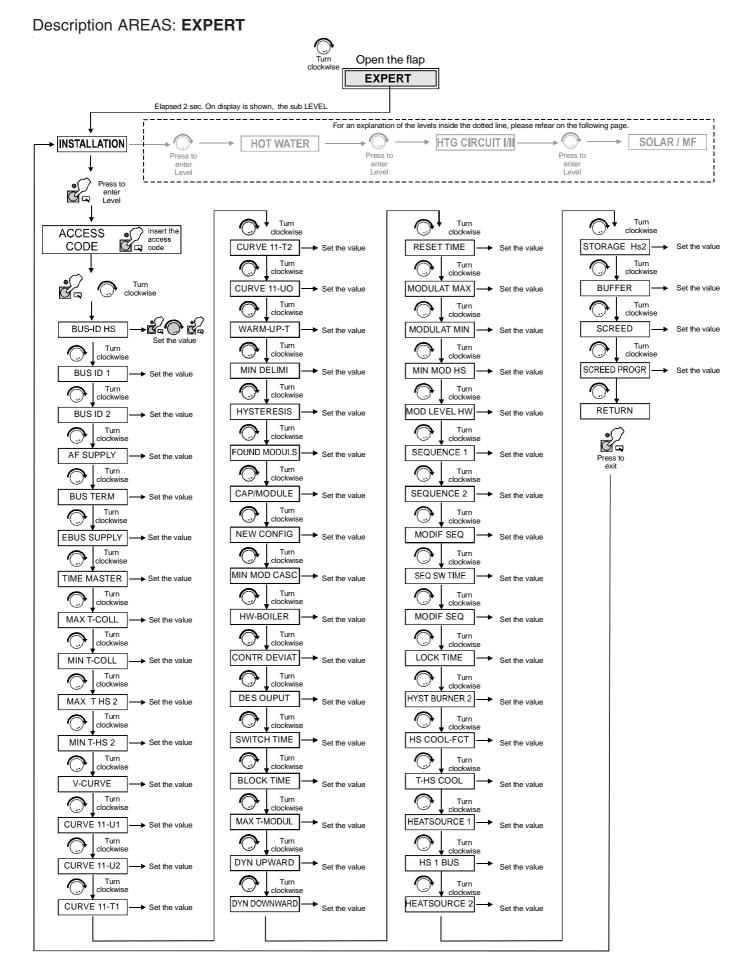
By leaving the hour blank_ _ : _ _ the heating period is bypassed

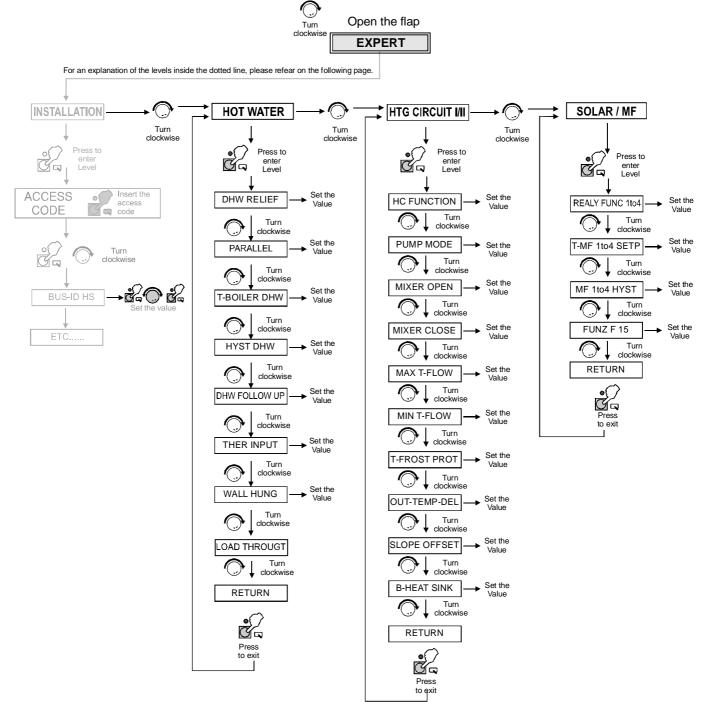
CIRCL TIME	Prg for circulation pump
HOTW-PROG (*)	Prg for hot water charging pump
HTG-PROG 1	1st Heating program for first controller heating circuit
HTG-PROG 2 ### 1	2nd Heating program for first controller heating circuit
HTG-PROG 1 🗰 2	1st Heating program for second controller heating circuit
HTG-PROG 2 ### 2	2nd Heating program for second controller heating circuit

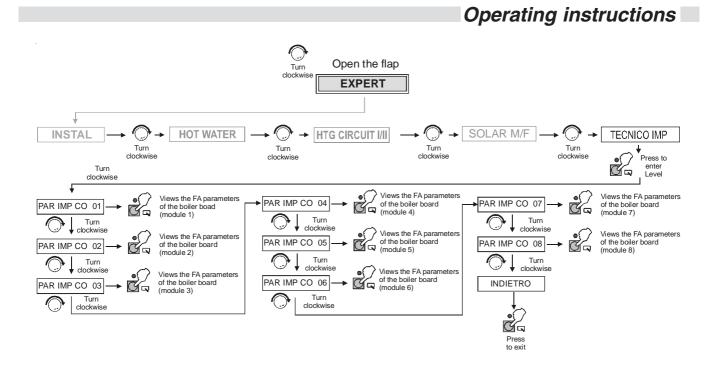
(*) Active only with parameter 1 x HW = 00



NOTE: Some menus are visible only if the relevant sensor is wired.







PAR IMP CO: 01 - 02 - 03 - 04 - 05 - 06 - 07 - 08 :

FAN MOD IGN FAN MOD STBY FAN MAX FAN MIN MAX DIFF PRO MIN FLOW PRO MIN FLOW RAT BOIL HYS BOIL SLP LIM BOIL SLP LIM BOIL D VAL BOIL D VAL BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO SW RWV	
FAN MAX FAN MIN MAX DIFF PRO MIN FLOW PRO MIN FLOW RAT BOIL HYS BOIL SLP LIM BOIL P VAL BOIL I VAL BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	FAN MOD IGN
FAN MIN MAX DIFF PRO MIN FLOW PRO MIN FLOW RAT BOIL HYS BOIL SLP LIM BOIL P VAL BOIL P VAL BOIL D VAL PUMP OVERRUN PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	FAN MOD STBY
MAX DIFF PRO MIN FLOW PRO MIN FLOW RAT BOIL HYS BOIL SLP LIM BOIL VAL BOIL I VAL BOIL I VAL BOIL D VAL PUMP OVERRUN PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	FAN MAX
MIN FLOW PRO MIN FLOW RAT BOIL HYS BOIL SLP LIM BOIL P VAL BOIL I VAL BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	FAN MIN
MIN FLOW RAT BOIL HYS BOIL SLP LIM BOIL P VAL BOIL I VAL BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	MAX DIFF PRO
BOIL HYS BOIL SLP LIM BOIL P VAL BOIL I VAL BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN P VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	MIN FLOW PRO
BOIL SLP LIM BOIL P VAL BOIL I VAL BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	MIN FLOW RAT
BOIL P VAL BOIL I VAL BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN P VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	BOIL HYS
BOIL I VAL BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	BOIL SLP LIM
BOIL D VAL PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	BOIL P VAL
PUMP OVERRUN PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	BOIL I VAL
PUMP MIN MOD CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	BOIL D VAL
CAP FLOW RATE FAN P VAL FAN I VAL FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	PUMP OVERRUN
FAN P VAL FAN I VAL FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	PUMP MIN MOD
FAN I VAL FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	CAP FLOW RATE
FAN SLP FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	FAN P VAL
FAN SLP POS FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	FAN I VAL
FAN SLP NEG FAN START PW FAN ADAPT RESTARTS SW NO	FAN SLP
FAN START PW FAN ADAPT RESTARTS SW NO	FAN SLP POS
FAN ADAPT RESTARTS SW NO	FAN SLP NEG
RESTARTS SW NO	FAN START PW
SW NO	FAN ADAPT
	RESTARTS
SW RWV	SW NO
	SW RWV

AREA EXPERT:

LEVEL	DESCRIPTION	REGULATION		
INSTALLAZ		Set	Range	
BUS-ID HS	Boiler Bus address only for cascade of E8 controllers		(01 ÷ 08)	
BUS ID 1	The heating circuits are sequentially numbered	01	(01 ÷ 00)	
BUS ID 2	The heating circuits are sequentially numbered		(01 ÷ 15)	
AF SUPPLY	Outdoor sensor power supply	01	(01 ÷ 16)	
BUS TERM	Bus terminating resistor	01	(00 ÷ 01)	
EBUS SUPPLY	Switching eBUS supply on/off in realtion to connected	01	(00 ÷ 01)	
TIME MASTER	00 no time master; 01 controller is time master	00	(00 ÷ 01)	
MAX T-COLL	Protects the HS from overheating	85°C	(30 ÷ 110)	
MIN T-COLL	Decreased condensation build-up in HS with low heat requirem.	10°C	(10 ÷ 80)	
MAX T-HS2	Protects the HS from overheating	85°C	(30 ÷ 110)	
MIN T-HS2	Decreased condensation build-up in HS with low heat requirem.	10°C	(10 ÷ 80)	
V-CURVE	Only for 0-10V input/output	10°C	(00 ÷ 11)	
CURVE 11 - U1	Low voltage set	1V	(0 V÷10 V)	
CURVE 11 - U2	Higth voltage set	10 V	(0 V÷10 V)	
CURVE 11 - T1	Low temperature level	20°C	(0 ÷ 120)	
CURVE 11 - T2	Higth temperature level	<u>20 C</u> 85°C	(0 ÷ 120)	
CURVE 11 - UO	Starting with this voltage level	2 V	(0 V÷10 V)	
WARM-UP-T	Warm-up relief		(10 ÷ 85)	
MIN-DELIMI	Minimum delimiter HS	0	(01 ÷ 03)	
HYSTERESIS	Dyn. Switching hysteresys stage 1	5	(2K ÷ 20K)	
FOUND MODULS	Display of heat generators automatically reported via BUS	0	(0÷30 min)	
CAP/MODULE	After restarting the controller searches the bus systems		(0÷30 mm) (0÷1000)	
NEW CONFIG	If the BUS configuration was modified, the automatic		(00 ÷ 01)	
MIN MOD CASC	When the casacade is started the number of stages	0	(00 ÷ 01) (00 ÷ 100)	
HW-BOILER	Number of stages for HW operation	0	(00 ÷ 100) (00 ÷ 08)	
CONTR DEVIAT	Header control variance	0	(00 ÷ 00) (00 ÷ 08)	
DES OUPUT	Required system output [in %]		(00 ÷ 00)	
SWITCH TIME	Internal control value: only for switching cascade		(-99 ÷ 99)	
BLOCK TIME	Currently remaining value			
MAX T-MODUL	Maximum temperature of the heat generator	90°C	(50 ÷ 110)	
DYN UPWARD	Dynamic heat generator connection	300	(30 ÷ 110) (20 ÷ 500)	
DYN DOWNWARD	Dynamic heat generator deactivation	200	(20 ÷ 500)	
RESET TIME	Resetting time for I-Controller	50	(5 ÷ 500)	
IMODULAT MAX	If this modulation degree is exceeded, the next heat	30	(5 ÷ 100)	
MODULAT MIN	If values drop this modulation degree, the last heat	35	(10 ÷ 60)	
IND MOD MIN	Connection of the next heat generator	35	(10 ÷ 60)	
MOD LEVEL HW	Entry of the set modulation degree for the heat generators	80	(40 ÷ 100)	
SEQUENCE 1	Boiler sequence 1	00	12345678	
SEQUENCE 2	Boiler sequence 2		87654321	
MODIF SEQ	Sequence change mode	06	(01 ÷ 06)	
SEQ SW TIME	Time to sequence change	200	(10 ÷ 800)	
LOCK TIME			(00 ÷ 30)	
HYST BURNER2	Solid fuel integration: hysteresiys for the charging pump	00	(00 ÷ 30) (2 ÷ 20)	
HS COOL-FCT	not used	0	(2 ÷ 20) (0 ÷ 1)	
T-HS COOL	not used	80	(50 ÷ 95)	
HEATSOURCE 1	Primary heat generator type	06/02	(00 ÷ 95)	
HS 1 BUS	connections for HS	02/03	$(00 \div 00)$ $(00 \div 04)$	
H I BUN				

AREA EXPERT:

LEVEL	DESCRIPTION	REG	ULATION
INSTALLATION		Set	Range
HEATCOURCE 2	secondary heat generator type	0	(00 ÷ 05)
STORAGE HS 2	heat accumulator for HS2	0	$(00 \div 03)$
BUFFER	heater buffer storage tank	0	(00 ÷ 03)
SCREED	activation of screed drying process	0	(00 ÷ 01)
SCREED PROGR	program setting		
RETURN			
HOT-WATER			
DHW RELIEF	The charging pump is not switched until	0	(00 ÷ 01)
PARALLEL	Pump parallel running	0	$(00 \div 03)$
T-BOILER DHW	Boiler temperature setting with hot water preparation	20	(00 ÷ 50)
HYST DHW	Hot water hysteresys	5	(5 ÷ 30)
DHW FOLLOWUP	Pump run-down time	0	(00 ÷ 30)
THER INPUT	Storage tank with thermostat	0	(00 ÷ 01)
WALL HUNG	Boiler temperature setting with hot water preparation	0	(00 ÷ 01)
LOAD THROUGH	The charge through function can be activated by	0	(00 ÷ 01)
RETURN			
HTG CIRCUIT 1/2			
HC FUNCTION	heating circuit function selection	0	(00 ÷ 04)
PUMP MODE	Pump operating mode	02	$(00 \div 03)$
MIXER OPEN	Open mixer dynamic	18	(5 ÷ 25)
MIXER CLOSE	Close mixer dynamic	12	(5 ÷ 25)
MAX T-FLOW	max flow temperature setting	80	(20 ÷ 110)
MIN T-FLOW	min flow temperature setting	10	(10 ÷ 110)
T-FROST PROT	frost protection temperature	0	(-15 ÷ -5)
OUT-TEMP-DEL	ouside temperature delay	0	(0 ÷ 24)
SLOPE OFFSET	Heating slope distance	5	(0 ÷ 50)
B-HEAT SINK	Circuit enable	0	(00 ÷ 01)
RETURN			
SOLAR / MF			
REALY FUNC 1 to 4	Function selection relay 1 to 4		(00 ÷ 26)
T-MF1 to 4 SETP	Switching temperature relay MF1 to 4	30	(30 ÷ 90)
MF 1 to 4 HYST	Hysteresys relay MF1 to 4	5	(2 ÷ 10)
FUNZ. F15	Sersor function F15	0	(00 ÷ 02)
RETURN			



NOTE:

The parameters on shaded AREAS of the previous page change according to the boiler type and the use as single or in cascade boiler.



Warning:

For additional informations refer to the E8 instruction manual supplyed with the boiler.



NOTE: Some menus are visible only if the relevant sensor is wired.

6.1 OTHER POSSIBLE SETTINGS

Settings for heating circuit 1 \ 2

Heating adjustement with constant flow temperature (without outer sensor)

It offers the possibility to have a constant flow temperature on the selected heating circuit.

⇒ HC FUNC "01" For additional informations refer to the E8 instruction manual supplyed with the boiler.

temperature Settings for heating circuits (Only after function selection)

User Area \Rightarrow Heating circuit I / II \Rightarrow FLOW TEMP DAY User Area \Rightarrow Heating circuit I / II \Rightarrow FLOW TEMP NIGHT

A second DHW storage tank

(Only after function selection)

It offers the possibility to use one of the heating zone for the preparation of a second DHW storage tank Expert area \Rightarrow Heating circuit I/II \Rightarrow HC FUNC. "03" For additional informations refer to the E8 instruction manual

supplyed with the boiler.

Temperature setting for second DHW storage tank User AREA \Rightarrow Heating circuit / II \Rightarrow T- HW

Swimming pool

It offers the possibility to use one of the heating zone for the heating of a swimming pool

Wires the pool temperature sensor to connector (III 1+2) Expert area \Rightarrow Heating circuit I/II \Rightarrow HC FUNC "02"

(For additional informations refer to the E8 instruction manual supplyed with the boiler.

Swimming pool temperature setting

(Only after function selection)

User Area \Rightarrow Heating circuit I / II \Rightarrow T- POOL 1 / 2 / 3

Screed dry programm (floor heating installation)

Setting of a program for drying the screed Expert area \Rightarrow Installation \Rightarrow SCREED "01" For additional informations refer to the E8 instruction manual supplyed with the boiler. Temperature setting for screed program

User Area \Rightarrow Heating circuit I / II

Signal 0 – 10 V

Inlet of 0-10 V signal for slope control trough en outer regulator (connect F15)

Expert area \Rightarrow Solar/MF \Rightarrow FUNC. F15 "01"

For additional informations refer to the E8 instruction manual supplyed with the boiler.

Slope and temperature setting with 0 – 10 V signal

Expert Area \Rightarrow Installation \Rightarrow TENS SLOPE (0 to 11) Expert Area \Rightarrow Installation \Rightarrow SLOPE 11 – XX (freely settable)

N°	U1	U2	T1	T2	UA	U1 = Volt mi
0	2,0	10,0	0	90	2,0	U2 = Volt ma
1	2,5	0,3	38	80	5,0	T1 = T min (
2 3	2,5	0,3	38	75	5,0	T2 = T max
3	2,5	0,3	38	45	5,0	UA = Off
4	4,0	0,1	20	85	5,0	04 - 01
5	4,0	0,1	20	75	5,0	(U = tensio
6	4,0	0,1	20	55	5,0	
7	4,0	0,1	30	87	5,0	T = tempera
8	4,0	0,1	38	87	5,0	1 = Min;
9	4,0	0,1	38	73	5,0	2 = Max;
10	4,0	0,1	38	53	5,0	UA = Off;)
11	4,0	0,1	20	90	5,0	OA = OII,)

= Volt min

2 = Volt max

- = T min (volt min)
- = T max (volt max)

= tension;

= temperature;

Setting of DHW circuit

Operation of pumps in parallel

Possibiliti to keep in operation the heating pumps also during DHW production.

Expert area \Rightarrow Hot water \Rightarrow F-PUMP PARAL "00,01,02,03" For additional informations refer to the E8 instruction manual supplyed with the boiler.

Use of a DHW storage tank thermostat (on/off)

It is possible to use an ON - OFF thermostat instead of DHW sensor

Expert area \Rightarrow Hot water \Rightarrow THER IMPUT "01"

For additional informations refer to the E8 instruction manual supplyed with the boiler.

Antilegion

Activation of an antilegion program Expert area \Rightarrow Hot water \Rightarrow ANTILEGION "01" For additional informations refer to the E8 instruction manual supplyed with the boiler.

Setting for solar panel use

Use as solar panel sensor a PT 1000 sensor Expert area \Rightarrow Solar/MF \Rightarrow FUNC RELAY 4 "23" For additional informations refer to the E8 instruction manual supplyed with the boiler.

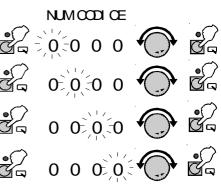
ACCESS CODE SETTING 6.2



Depress the programming push botton to set the access code

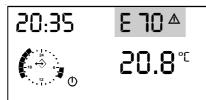


NOTE: To modify or to display some parametres is necessary to set the access code



Fault finding

6.3 - DISPLAY OF ERROR CODES ON HEATING CONTROLLER E8



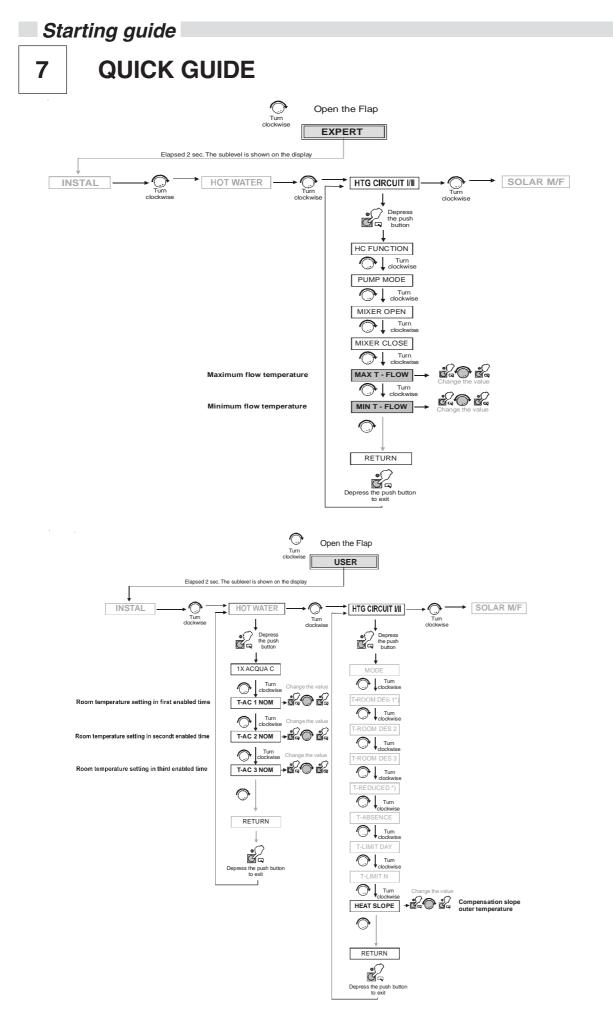
If a fault or error occurs in the heating system a blinking warning triangle and the related error code will appear on the E8 display.

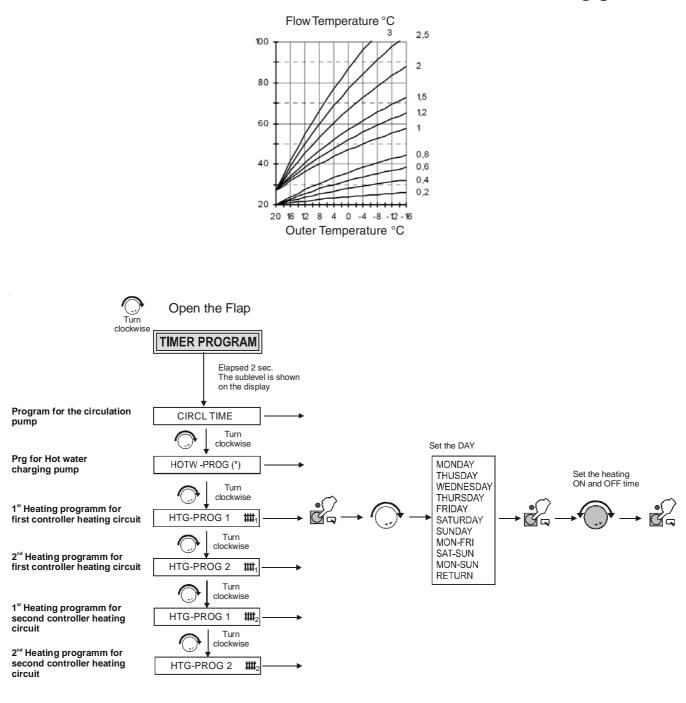
Here below are listed the boiler's error codes, relative meanings and corrective actions.

For the error codes relative to the heating system please refer to the paragraph "Fault finding" in the "Users guide" supplied together with the heating controller E8.5064 V1.

- Cod: Significato:
- E1 Intervention of the high limit thermostat(TL)
- E2 Insufficient gas pressure
- E4 No flame detected during the ignition phase.
- E5 Loss of flame signal during boiler operation
- E6 Over high water temperature detected by the heating sensor (SR) (>95°C)
- E10 Internal failure of the local control PCB (BMM)
- E11 Flame signal detected before the ignition cycle
- E12 Heating sensor failure (SR)
- E13 DHW sensor failure (only if the boiler is combined with an external storage tank)
- E14 Failure of the heating return sensor (SRR)
- E15 Difference between the global return heating temperature global sensor and the heating flow sensor $> 30^{\circ}$ C (rp +10).
- E16 Boiler body temperature very low: Ice forming risk
- E20 Flame signal detected after burner OFF
- **E22** The air pressure switch doen't change over within 30 s from starting of the burner ignition cycle
- E23 Air pressure switch contact always closed
- **E24** Modulating fan speed failure: it doesn't reach the correct speed within 30 s from starting of burner ignition cycle
- **E26** Modulating fan speed failure: it doesn't stop within 30 s from end of operation
- **E27** Air pressure switch detects an anomaly during the burner ignition cycle.

- E30 Alteration of the operating parameters caused by EMC disturbances
- E32 Mains supply voltage < 190 Vac
- E69 E8: F5 Flow temperature sensor heating circuit 2
- E70 E8: F11 Flow temperature sensor heating circuit 1
- E71 E8: F1 Lower storage temperature sensor (Buffer)
- E72 E8: F3 Higher storage temperature sensor (Buffer)
- E75 E8: F9 Outer temperature sensor (AF)
- E76 E8: F6 DHW storage temperature sensor (SPF)
- E78 E8: F8 Boiler temperature sensor (KF)
- E80 E8: F2 Room temperature sensor heating circuit 1
- **E81** E8: EEPROM fault. The invalid value has been replaced by the standard value
- E83 E8: F15 Room temperature sensor heating circuit 2
- **E90** E8: BUS addresses 0 and 1. The BUS codes 0 and 1 cannot be used at the same time.
- **E91** E8: BUS code occupied. The set BUS code is already used by another appliance
- E99 E8: Internal failure
- E135 E8: F12 Lower DHW storage temperature sensor MF2
- E136 E8: F13 Boiler 2, Manifold 2 MF 3
- E137 E8: F14 Manifold 1, Multifunction 4.
- E200 E8: Intervention os safety devices (fans rotating at maximum speed) / communication error module 1
- E201 E8: communication error module 2
- E203 E8: communication error module 3
- E204 E8: communication error module 4
- E205 E8: communication error module 5
- E206 E8: communication error module 6
- E207 E8: communication error module 7







Notes:

1. This instruction manual does not repalce the one supplied with the E8 heating controller, but is an integration with intended to simplify the operations and the comprehension.

2. For the electrical wiring make always reference to the boiler installation and servicing instructions

3. This instruction manual doesn't make any reference to a specific model of boiler, but to a series of products wich use the same E8 heating controller

4. This model of E8 heating controller is used on different types of boiler; it is therefore necessary to verify always the boiler model on wich it is use in order to select the most convenient setting.



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