

# Climate chambers



2





# Reliable. Precise. 100% AtmoSAFE.

Perfect simulation of reality.
Reproducable, standard compliant, economic.

Each climate chamber creates a climate of temperature and humidity. For Memmert climate chambers, however, that is not enough. Each individual climate chamber is perfectly designed for the high requirements of stability and climate tests, conditioning or ageing. In each individual appliance, there is a homogenous and stable temperature and humidity distribution over the entire chamber. Operation, programming and documentation options feature top-notch convenience. Each individual Memmert climate chamber complies with the strict requirements of DIN 12880:2007-05 and is equipped with a maximum of safety functions. Each individual Memmert climate chamber is 100% AtmoSAFE.



### **CONSTANT CLIMATE CHAMBER HPP**

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TECHNICAL DATA

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Stability testing (according to ICH Q1A) in the pharmaceutical industry, long-term storage, growing plants, conditioning and climate testing of plastic material/metal/composite material, storage of electronic components/lacquers/coatings in controlled environment

### **HUMIDITY CHAMBER HCP**

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TECHNICAL DATA

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Conditioning and climate testing of plastic material/metal/composite material, stability testings in the pharmaceutical industry, storage of electronic components/lacquers/coatings in controlled environment

### **CLIMATE CHAMBER ICH**

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TECHNICAL DATA

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Stability testing (according to ICH Q1A) and photostability testing (according to ICH Q1B) in the pharmaceutical industry, long-term storage, conditioning and climate testing of plastic material/metal/composite material, storage of electronic components/lacquers/coatings in controlled environment

## CLIMATIC TEST CHAMBER CTC TEMPERATURE TEST CHAMBER TTC

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TECHNICAL DATA

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Accelerated and intermediate tests, alternate stability testing, conditioning and climate-/temperature testing of plastic material/metal/composite material, storage of electronic components/lacquers/coatings in controlled environment with/without humidity

### DECISION-MAKING-AID

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Decision-making-aid for appliances with controlled humidity

### **OPTIONS AND ACCESSORIES**

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Options and accessories available for all products

### **FEATURES MODEL VARIANTS**

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SingleDISPLAY and TwinDISPLAY



Constant climate chamber HPP with TwinDISPLAY
AtmoCONTROL software

Model sizes: 110 / 260 / 750

0 °C to +70 °C

Humidity 10 to 90 % rh

optional with LED light module

**CONSTANT CLIMATE CHAMBER HPP** They are simply unbeatable in energy efficiency. Furthermore, as constant climate chambers HPP have a very long, almost maintenance free service life, they are perfectly suited for stability tests, storage in controlled environment and conditioning. The high precision temperature control from 0 °C to +70 °C as well as active humidification and dehumidification from 10 % to 90 % rh were particularly adapted to the ICH guidelines, option Q1A, for stability tests.





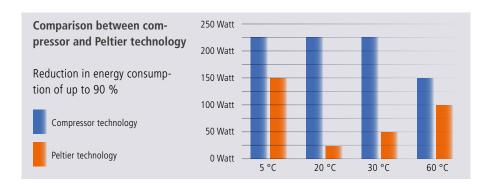
### The best climate for samples, environment and budget

Almost without vibrations and extremely quiet, the specially adapted Peltier technology heats up and cools down seamlessly in one system. In this respect, the innovative constant climate chamber HPP not only contributes to climate protection, but it also achieves an additional decrease in operating costs of up to 90 % compared to compressor technology.



### Cost effective climate protection

The main part of stability testing is performed at temperatures between  $+20\,^{\circ}\text{C}$  and  $+30\,^{\circ}\text{C}$  — close to the ambient temperature. The impressive cost effectiveness of Peltier technology can be seen here, since only small amounts of energy are required to raise or lower the temperature slightly, in comparison with compressor technology. Due to its environmentally friendly Peltier elements, the HPP has no need for coolants and requires no regular maintenance.



### Top level optimisation

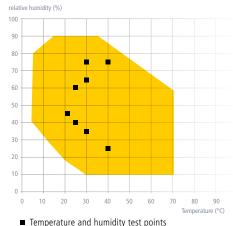
The outstanding precision of the constant climate chambers was optimised with the introduction of our new appliances. If required, the Peltier elements can be controlled individually to ensure even more homogenous temperature and humidity distribution inside the chamber. For supporting IQ/OQ/PQ validation, temperature and humidity control can be adjusted directly on the ControlCOCKPIT with three free-selectable measuring points.

### LED light module: Innovative and environmentally friendly

Dimmable LED light in two alternative colour temperatures protects the environment, reduces energy consumption and ensures ideal conditions of growth in models HPP with light. Available alternatives:

Cold-white light (6,500 K), warm-white light (2,700 K) or cold-white plus warm-white light, dimmable in 1 % steps.

### Temperature-humidity working range



■ Temperature and humidity test points defined in the guideline ICH

### **CONSTANT CLIMATE CHAMBERS HPP**

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1), 61010-2-010



### Standard equipment

Interior: Stainless steel, mat. 1.4301 (ASTM 304),

deep-drawn

Internals: 2 stainless steel grids

Housing: Textured stainless steel, rear zinc-plated

steel, intuitively operated TwinDISPLAY (TFT colour display) with touchscreen

 $\label{eq:Double doors: Outside stainless steel, fully insulated,}$ 

inside glass (size 750 two-leaves)

Connection: Mains cable with plug

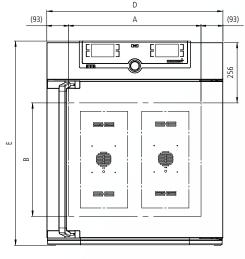
Installation: 4 feet; size 750 mounted on lockable

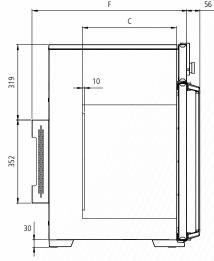
castors

Interfaces: Ether









HPP110: 2 Peltier elements in the rear HPP260: 3 Peltier elements in the rear HPP750: 6 Peltier elements in the rear

Model sizes/Description	n			110	260	750	
Stainless steel	Volume		approx. I	108	256	749	
interior	Width	(A)	mm	560	640	1040	
	Height	(B)	mm	480	800	1200	
	Depth (less 10 mm for fan – Peltier)	(C)	mm	400	500	600	
	Stainless steel grids (standard equipment)		number		2		
	Max. number of grids/shelves		number	5	9	14	
	Max. loading per grid/shelf		kg	2	0	30	
	Max. loading of chamber		kg	150	20	00	
Textured stainless	Width	(D)	mm	745	824	1224	
steel exterior	Height (size 750 with castors)	(E)	mm	864	1183	1726	
	Depth (without door handle), door handle + 56 mm	(F)	mm	674	774	874	
Further data	Electrical load at 230/115 V, 50/60 Hz		approx. W	650	920	1200	
	Working-temperature range without light		°C	0 (at least 20 below ambient temperature) to +70			
	Working-temperature range with light		°C		+15 to +40		
	Setting temperature range		°C	0 to +70			
	Setting accuracy temperature		°C	0.1			
	Adjustment range humidity without light		% rh	10 to 90			
	Adjustment range humidity with light		% rh	10 to 85			
	Setting accuracy humidity		% rh		0.5		
Standard accessory	Water tank including connection hose		///////////////////////////////////////				
Packing data	Net weight		approx. kg	77	122	208	
	Gross weight (packed in carton)		approx. kg	102	173	279	
	Width		approx. cm	83	93	133	
	Height		approx. cm	105	138	191	
	Depth		approx. cm	80	93	105	
Order No. Constant	Climata Chambara			HPP110	HPP260	HPP750	

Options	110	260	750
Voltage 115 V, 50/60 Hz		X2	
Chamber modification for the application of reinforced perforated stainless steel shelves or stainless steel grids (bearing rails mounted in the working chamber) — includes replacement of 2 standard grids by 2 reinforced grids			K1
Light module cold white 6,500 K: light strips arranged on the side walls of the interior, 10 for model 110, 14 for model 260/750, programme-controlled dimming from 0 to 100 % (in 1 % steps), ramp programming in combination with temperature and humidity		Т7	
Light module cold white 6,500 K + warm white 2,700 K: LED light strips — 10 for model 110 to 14 for model 260/750 — (5 resp. 7 alternating cold white light strips and 5 resp. 7 warm white light strips) on the side walls of the interior, programme-controlled dimming from 0 to 100 % (in 1 % steps), ramp programming in combination with temperature and humidity		T8	
Light module warm white 2,700 K: light strips arranged on the side walls of the interior, 10 for model 110, 14 for model 260/750, programme-controlled dimming from 0 to 100 % (in 1 % steps), ramp programming in combination with temperature and humidity	Т9		
Interior socket, ampacity 230 V/2.2 A, can be switched off with the On/Off switch, cannot be switched individually, moisture tight IP68	R3		
Entry port, 23 mm clear diameter, for introducing connections at the side, moisture tight, can be closed by flap and silicone stopper, standard positions  (F0 und F2 not for model sizes 110 und 260 with light module)  left centre/centre top right centre/centre right centre top		F0 F1 F2 F3	
Entry port, 23 mm clear diameter for introducing connections, moisture tight, can be closed by flap and silicone stopper (please, state location) left right rear		F4 F5 F6	
Entry port (silicone), 40 mm clear diameter, for introducing connections, moisture tight, can be closed by silicone stopper, at the back (please, state location)		F7	
4 – 20 mA current loop interface (-10 to +80 °C ≙ 4 to 20 mA)  Temperature controller, actual value Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring (max. 3 TwinDISPLAY)  Humidity controller, actual value (0 – 100 % rh ≙ 4 – 20 mA)		V3 V6 V7	
Works calibration certificate for one (freely selectable) temperature and humidity value Standard works calibration certificate (measuring point chamber centre) at +10 °C, +37 °C as well as 60 % rh at +30 °C		D00105	
Compressed air dehumidification (efficient dehumidification of the interior by means of compressed air) Standard works calibration certificate (measuring point chamber centre) at +10 °C with 10 % rh		C9	

Accessories	110	260	750
Stainless steel grid (standard equipment)	E20165	E28891	E20182
Additional reinforced stainless steel grid, max. loading 60 kg; size 750 with guide bars and fixing screws (only in connection with option K1). Please consider max. loading of chamber	E29767	E29766	B32190
Perforated stainless steel shelf	B00325	B29725	B00328
Additional reinforced stainless steel shelf, max. loading 60 kg; with guide bars and fixing screws (only in connection with option K1). Please consider max. loading of chamber		-	B32191
Stainless steel slide-in drip tray, 15 mm rim (may affect the temperature distribution) — cannot be used in connection with option K1	E02073	E29726	E02075
Max. loading per slide-in drip tray (kg)	3	4	8
Stainless steel slide-in drip tray, 15 mm rim, with guide bars and fixing screws (can be used only in connection with option K1)	/////// <del>-</del> ///////		B32763
Stainless steel bottom drip tray, 15 mm rim (may affect the temperature distribution) — cannot be used in connection with option K1	B04359	B29722	B04362
Max. loading per bottom drip tray (kg)	3	4	8
Stainless steel bottom drip tray, 15 mm rim (can be used only in connection with option K1)	///////// <del>/</del>	_	B34055
Holder for water tank for mounting on the rear of the appliance or the wall (connection lead 0.5 m); additional water tank included. Standard equipment for size 750	B32	2371	-
Central water supply with filter cartridges for connection to the domestic water supply Product information on demand	ZWVR6		
Central water supply without filter cartridges for connection to the domestic water supply (only for demineralised water in accordance with VDE 0510/DIN EN 50272). Product information on demand	ZWVR7		
Guarantee extension by 1 year	GA1Q5 GA2Q5		



Humidity chamber HCP "Celsius" standard software

Model sizes: 108 / 153 / 246 +20 °C to +90 °C (with humidity) +20 °C to +160 °C (without humidity) Humidity 20 to 95 % rh

**HUMIDITY CHAMBER HCP** Applications for humidity chambers range from construction physics to corrosion testing and down to biological research. Ramp programming for temperature and humidity, active humidity control between 20 % and 95 % rh as well as exact temperature control of up to +90 °C ensure a controlled, physiologically ideal environment for the simulation of real conditions. Without humidity, the temperature in humidity chambers HCP can be controlled to up to +160 °C.





### Homogeneity in the chamber

Heating the working chamber from all six sides is essential for preventing condensation. An aluminium thermal conduction layer supports the optimal temperature distribution, and serves as a heat accumulator in case of a temporary power failure. Turbulence-free ventilation additionally supports the homogenous atmosphere in the working chamber.



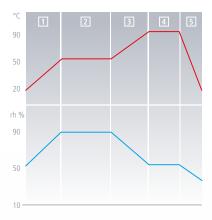
### Germ-free through sterilisation

Particularly in highly-sensitive applications with organic chamber loads, hygiene is the decisive factor. Cross contamination must be excluded. Therefore, the chamber including ventilation system and all sensors can be sterilised in a 4-hour programme at +160 °C.

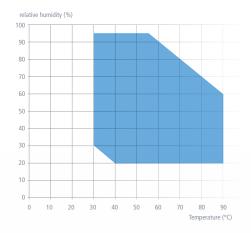
### Ramp programming

Essential for the exact simulation of environmental conditions in research: user-friendly ramp programming. Thanks to the "Celsius" standard software, an unlimited amount of different set values of temperature and humidity can be combined on time ramps.

### Ramp programming

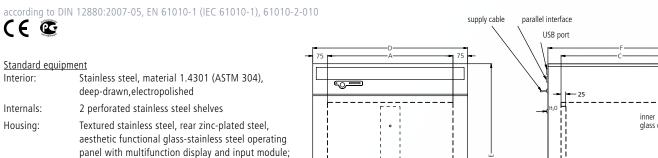


### Temperature-humidity working range



### **HUMIDITY CHAMBERS HCP**

with automatic sterilisation (with all interior fittings incl. humidity sensor sterilised inside the humidity chamber!)

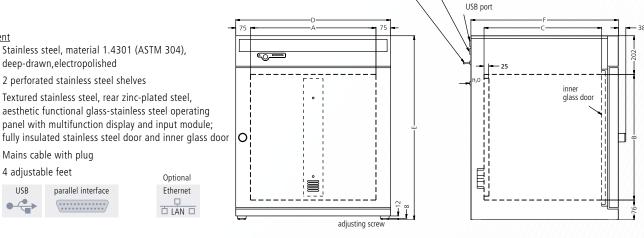


Mains cable with plug Connection: 4 adjustable feet Installation:

Interfaces:

USB parallel interface

Optional Ethernet T LAN -



	₩		adjusting scre	W			
Model sizes/Description	n			108	153	246	
Stainless steel	Volume		approx. I	108	153	246	
nterior electropolished	Width	(A)	mm	560	480	640	
	Height	(B)	mm	480	640	640	
	Depth (less 25 mm for fan)	(C)	mm	400	500	600	
	Provision for stainless steel grids or shelves		number	5		7	
extured stainless	Width	(D)	mm	710	630	790	
teel exterior	Height (variable through adjustable feet)	(E)	mm	778	938	938	
	Depth (without door handle, door handle 38 mm)	(F)	mm	550	650	750	
	Fully insulated, heated stainless steel door						
	Extra internal glass door						
/entilation	Uniform atmosphere and temperature distribution through enclosed non-turbulent ventilation system, fully covered by the sterilisation proc	ess					
emperature	Electronic microprocessor temperature controller with Pt100 and auto-diagnostic system			п			
	Temperature sensors Pt100 Class A in 4-wire circuit for uninterrupted operation on failure of one Pt100 with warning indication			double			
	Temperature range with humidity control		°C	from +20 to +90 (temperature at 8 above RT to +90)			
	Temperature range without humidity control: during sterilisation the temperature is fixed at +160 °C – set value		°C	from +20 to +160 (temperature at 8 above RT to +160)			
	Temperature fluctuations with time (to DIN 12880:2007-05)		K	≤ ± 0.1			
	Temperature variation in chamber at +50 °C (to DIN 12880:2007-05)		K		≤ ± 0.3		
Sterilisation	STERICard for automatic chamber sterilisation cycle 4 h at $+160$ °C (not for sterilising the load!)						
lumidity	Capacitive humidity sensor (sterilisable)						
	Active microprocessor control for humidifying and dehumidifying (20 – 95 % rh), incl. digital indication and auto-diagnostic system ensures even more rapid reaching of set humidity and very short recovery times while avoiding condensate formation; humidity supply with distilled water (from an external tank) by a self-priming pump; integral bacteria block by generating hotsteam, dehumidifying via sterile filter						

Monitor	Microprocessor temperature monitor acting as overtemperature protection (protection class 3.1), with Pt100 incorporating fault diagnostics with visual and audible alarm				
	Digital over- and undertemperature monitor				
	Temperature monitoring band automatically linked to the setpoint (ASF)				
	Relay for reliable heating cut-off in case of fault				
	Mechanical temperature limiter (TB)				
	Audible alarm: Over- and undertemperature, underhumidity, open door and empty water tank				
Timer functions	Real-time/weekly programmer with group function (e.g. Monday – Friday), programme operation with up to 40 ramps for temperature and humidity (MEMoryCard XL)				
Documentation	Internal log memory 1024 kB as ring memory for all setpoints, actual values, errors, settings with real-time and date; capacity approx. 3 months at 1 min intervals			0	
	Parallel printer interface for printing logging files, suitable for all PCL3-compatible ink jet printers (USB available via converter, see accessories)				
	"Celsius" software for control and documentation of temperature and relative humidity				
Setup	Calibration (no separate PC required), Temperature: 3-point calibration on controller, Humidity: 2-point calibration at 20 % and 90 %				
	Setting of language for dialogue and display DE / EN / ES / FR / IT				
Further data	Electrical load at 230/115 V (50/60 Hz)	approx. W	1000	1500	2000
Standard accessories	Perforated stainless steel shelves	number		2	
	Works calibration certificate (measuring point chamber centre at +60 °C)				
Packing data	Net weight	approx. kg	70	80	110
	Gross weight (packed in carton)	approx. kg	95	106	132
			83	83	93
	\Midth				93
	Width Height	approx. cm			11/
	Height	approx. cm	105	130	114
Ondon N. H	Height Depth		105 80	130 80	93
Order No. Humidity C	Height Depth	approx. cm	105	130	93
<b>Order No. Humidity C</b> Options	Height Depth	approx. cm	105 80	130 80	93
	Height Depth Chambers	approx. cm	105 80 HCP108	130 80 <b>HCP153</b>	93 <b>HCP246</b>
Options	Height Depth Chambers	approx. cm	105 80 HCP108	130 80 <b>HCP153</b>	93 <b>HCP246</b>
Options Voltage 115 V, 50/60 Hz Door hinged on the lef Entry port, 23 mm clea	Height  Depth  Chambers  It r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top,	approx. cm	105 80 HCP108	130 80 <b>HCP153</b> 153 X2	93 <b>HCP246</b>
Options  Voltage 115 V, 50/60 Hz  Door hinged on the lef  Entry port, 23 mm clea can be closed by flap a right centre/centre, right  Entry port (silicone), 40	Height  Depth  Chambers  It r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top,	approx. cm	105 80 HCP108	130 80 <b>HCP153</b> 153 X2 B8	93 <b>HCP246</b>
Options  Voltage 115 V, 50/60 Hz  Door hinged on the lef  Entry port, 23 mm clea  can be closed by flap a  right centre/centre, righ  Entry port (silicone), 40  can be closed by silico	Height  Depth  Chambers  It is r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, at centre top  Domm clear diameter, for introducing connections, moisture tight,	approx. cm	105 80 HCP108	130 80 <b>HCP153</b> 153 X2 B8 F0,F1,F2,F3	93 <b>HCP246</b>
Options  Voltage 115 V, 50/60 Hz  Door hinged on the lef  Entry port, 23 mm clea  can be closed by flap a  right centre/centre, righ  Entry port (silicone), 40  can be closed by silico  Works calibration certii	Height Depth Chambers  It r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, at centre top  O mm clear diameter, for introducing connections, moisture tight, and stopper, at the back (please, state location)	approx. cm	105 80 HCP108	130 80 <b>HCP153</b> 153 X2 B8 F0,F1,F2,F3	93 <b>HCP246</b>
Options  Voltage 115 V, 50/60 Hz  Door hinged on the lef  Entry port, 23 mm clea can be closed by flap a right centre/centre, right Entry port (silicone), 40 can be closed by silico  Works calibration certif  Start-up of HCP and bi	Height Depth  Chambers  It r diameter, for introducing connections at the side, moisture tight, nd silicone stopper, standard positions left centre/centre, left centre top, nt centre top  O mm clear diameter, for introducing connections, moisture tight, ne stopper, at the back (please, state location)  Ficate for 80 % rh (measured at +50 °C)	approx. cm	105 80 HCP108	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7	93 <b>HCP246</b>
Options  Voltage 115 V, 50/60 Hz  Door hinged on the lef  Entry port, 23 mm clea  can be closed by flap a  right centre/centre, righ  Entry port (silicone), 40  can be closed by silicon  Works calibration certif  Start-up of HCP and br  Stacking version for 2	Height Depth  Chambers  It r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, at centre top  D mm clear diameter, for introducing connections, moisture tight, are stopper, at the back (please, state location)  ficate for 80 % rh (measured at +50 °C)  rief training (D, A, CH only) through MEMMERT service	approx. cm	105 80 HCP108	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7 D00107 K9	93 <b>HCP246</b>
Options  Voltage 115 V, 50/60 Hz  Door hinged on the lef  Entry port, 23 mm clea  can be closed by flap a  right centre/centre, righ  Entry port (silicone), 40  can be closed by silicon  Works calibration certif  Start-up of HCP and br  Stacking version for 2	Height Depth  Chambers  It r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, at centre top  D mm clear diameter, for introducing connections, moisture tight, are stopper, at the back (please, state location)  ficate for 80 % rh (measured at +50 °C)  rief training (D, A, CH only) through MEMMERT service  units of equal size (bottom unit modification)	approx. cm	105 80 HCP108	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7 D00107 K9 G3	93 <b>HCP246</b>
Options  Voltage 115 V, 50/60 Hz  Door hinged on the lef  Entry port, 23 mm clea  can be closed by flap a  right centre/centre, righ  Entry port (silicone), 40  can be closed by silicon  Works calibration certif  Start-up of HCP and br  Stacking version for 2  Process-dependent ele	Height Depth  Chambers  It  r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, at centre top  O mm clear diameter, for introducing connections, moisture tight, are stopper, at the back (please, state location)  Ficate for 80 % rh (measured at +50 °C)  Fief training (D, A, CH only) through MEMMERT service  units of equal size (bottom unit modification)  ctromagnetic door lock	approx. cm	105 80 HCP108	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7 D00107 K9 G3 D4	93 HCP246 246
Options  Voltage 115 V, 50/60 Hz  Door hinged on the lef  Entry port, 23 mm clea  can be closed by flap a  right centre/centre, righ  Entry port (silicone), 40  can be closed by silico  Works calibration certii  Start-up of HCP and bi  Stacking version for 2  Process-dependent ele  Accessories  Additional perforated s	Height Depth  Chambers  It  It r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, and the centre top of the stopper, at the back (please, state location)  Ficate for 80 % rh (measured at +50 °C)  Firef training (D, A, CH only) through MEMMERT service  Finance of equal size (bottom unit modification)  Controlled the stopper of th	approx. cm	105 80 HCP108 108	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7 D00107 K9 G3 D4	93 HCP246 246
Options  Voltage 115 V, 50/60 Hz Door hinged on the lef Entry port, 23 mm clea can be closed by flap a right centre/centre, right Entry port (silicone), 40 can be closed by silico Works calibration certif Start-up of HCP and bi Stacking version for 2 Process-dependent ele  Accessories  Additional perforated s Additional stainless ste	Height Depth  Chambers  It  It r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, and the centre top of the stopper, at the back (please, state location)  Ficate for 80 % rh (measured at +50 °C)  Firef training (D, A, CH only) through MEMMERT service  Finance of equal size (bottom unit modification)  Controlled the stopper of th	approx. cm	105 80 HCP108 108	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7 D00107 K9 G3 D4	93 HCP246 246  246  B03813 E29766
Options  Voltage 115 V, 50/60 Hz Door hinged on the lef Entry port, 23 mm clea can be closed by flap a right centre/centre, righ Entry port (silicone), 40 can be closed by silicon Works calibration certif Start-up of HCP and br Stacking version for 2 Process-dependent ele  Accessories  Additional perforated s Additional stainless ste Subframe, adjustable in	Height Depth  Chambers  It r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, at centre top  D mm clear diameter, for introducing connections, moisture tight, are stopper, at the back (please, state location)  Ficate for 80 % rh (measured at +50 °C)  Firief training (D, A, CH only) through MEMMERT service  units of equal size (bottom unit modification)  Ctromagnetic door lock  Stainless steel shelf  seel grid	approx. cm	105 80 HCP108 108 108 800325 E20165	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7 D00107 K9 G3 D4 153 B00321 E20166	93 HCP246 246  246  B03813 E29766
Options  Voltage 115 V, 50/60 Hz Door hinged on the lef Entry port, 23 mm clea can be closed by flap a right centre/centre, right Entry port (silicone), 40 can be closed by silicon Works calibration certif Start-up of HCP and bo Stacking version for 2 Process-dependent ele  Accessories  Additional perforated s Additional stainless ste Subframe, adjustable in Subframe (130 mm hig STERICard (additional of	Height Depth  Chambers  It  r diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, at centre top  D mm clear diameter, for introducing connections, moisture tight, and stopper, at the back (please, state location)  ficate for 80 % rh (measured at +50 °C)  rief training (D, A, CH only) through MEMMERT service  units of equal size (bottom unit modification)  ctromagnetic door lock  stainless steel shelf  rel grid  n height (622 mm high)	approx. cm	105 80 HCP108 108 108 800325 E20165 B02792	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7 D00107 K9 G3 D4 153 B00321 E20166 B02732	93 HCP246 246 246 B03813 E29766 B02793
Options  Voltage 115 V, 50/60 Hz Door hinged on the lef Entry port, 23 mm clea can be closed by flap a right centre/centre, righ Entry port (silicone), 40 can be closed by silicon Works calibration certif Start-up of HCP and bi Stacking version for 2 Process-dependent ele  Accessories  Additional perforated s Additional stainless ste Subframe, adjustable in Subframe (130 mm hig STERICard (additional ochamber sterilisation of	Height Depth  Chambers  The diameter, for introducing connections at the side, moisture tight, and silicone stopper, standard positions left centre/centre, left centre top, at centre top  The management of the back (please, state location)  The stopper, at the back (please, state location)  The ficate for 80 % rh (measured at +50 °C)  The first training (D, A, CH only) through MEMMERT service  The units of equal size (bottom unit modification)  The ctromagnetic door lock  The stainless steel shelf  The left of the stacked cabinets or as replacement) for automatic yole (not for sterilising the load!)  The filter cartridges for connection to the domestic water supply	approx. cm	105 80 HCP108 108 108 800325 E20165 B02792	130 80 HCP153 153 X2 B8 F0,F1,F2,F3 F7 D00107 K9 G3 D4 153 B00321 E20166 B02732 B02740	93 HCP246  246  246  803813 E29766 B02793

Model sizes/Description



Climate chamber ICH with TwinDISPLAY + AtmoCONTROL software

Model sizes: 110 / 260 / 750 ICH with humidity control ICH L with humidity control and light ICH C with humidity and CO<sub>2</sub> control

Temperature range with humidity ICH +10 °C to +60 °C

ICH L +10 °C to +60 °C

ICH C +10 °C to +50 °C

Humidity range 10 - 80 % rh

Temperature range without humidity

ICH -10 °C to +60 °C

ICH L  $0 \, ^{\circ}\text{C}$  to  $+60 \, ^{\circ}\text{C}$ 

ICH C +10 °C to +50 °C

**CLIMATE CHAMBER ICH** Compressor-cooled stability test chambers developed by Memmert stand out due to their unparalleled temperature and humidity homogeneity for long-term stable ambient conditions. The climate chamber ICH has been specially designed for testing pharmaceutical products according to ICH, Q1A and Q1B, option 2, and similar global standards for stability tests of cosmetics and food.

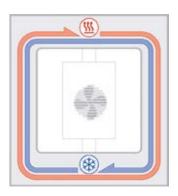




### All-round protection of samples

No icing, no drying out of samples, no dehumidification of the working chamber. Cooling aggregate and heating of the ICH are situated outside the working chamber in the air jacket surrounding the entire chamber thus ensuring quick and precise temperature control. Furthermore, the motor-driven forced air circulation, adjustable in 10 % steps, ensures particularly homogenous temperature distribution.

For supporting IQ/OQ/PQ validation, the control can be adjusted directly on the appliance: on models ICH, ICH L, ICH C of size 110/260: for three free-selectable values each, temperature/humidity/CO<sub>2</sub> on models ICH, ICH L, ICH C of size 750: for three free-selectable values each, temperature/humidity; for two selectable values CO<sub>2</sub>



ICH air jacket system

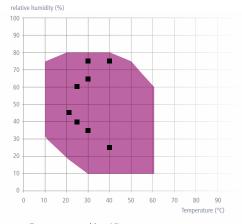
### Illumination complies with ICH Q1B, option 2

For tests in accordance with ICH Q1B, option 2, an illumination unit is available for model ICH L. Fluorescent lights with cold-white light (standard illuminant D65, 6,500 K) as well as UV radiation in the spectral range of 320 - 400 nm, serve as light source.

### Model ICH C with CO2 control

In addition to the features of the basic model ICH, the ICH C model is equipped with an electronic CO<sub>2</sub> control with automatic zero setting, NDIR measurement system, auto-diagnostic system, acoustic alarm and air pressure compensation.

### Temperature-humidity working range



■ Temperature and humidity test points defined in the ICH guideline



### **CLIMATE CHAMBERS ICH**

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1), 61010-2-010



Standard equipment

Interior: Stainless steel, mat. 1.4301 (ASTM 304), deep-drawn

Internals: 2 stainless steel grids

Housing: Textured stainless steel, rear zinc-plated steel,

intuitively operated TwinDISPLAY (TFT colour display)

with touchscreen

Double doors: Outside stainless steel, fully insulated, inside glass

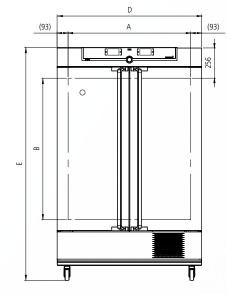
(size 750: two-leaves)

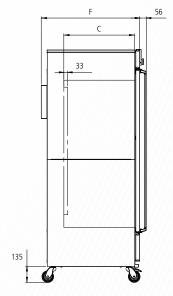
Connection: Mains cable with plug
Installation: Mounted on lockable castors

Interfaces:









Model sizes/Descript	tion		110	260	750	
Stainless steel	Volume	approx. I	108	256	749	
interior	Width (A)	mm	560	640	1040	
	Height (B)	mm	480	800	1200	
	Depth (less 33 mm for fan) (C)	mm	400	500	600	
	Stainless steel grids (standard equipment)	number		2		
	Max. number of grids/shelves	number	5	9	14	
	Max. loading per grid/shelf	kg		20	30	
	Max. loading of chamber	kg	150	2	00	
Textured stainless	Width (D)	mm	745	824	1224	
steel exterior	Height (with castors) (E)	mm	1233	1552	1950	
	Depth (without door handle), door handle + 56 mm (F)	mm	634	734	834	
	Entry port (silicone), 40 mm clear diameter, for introducing connections, moisture tight, can be closed by a silicone stopper, standard position					
Further data	Electrical load at 230/115 V, 50/60 Hz ICH and ICH C	approx. W		1350		
	Electrical load at 230/115 V, 50/60 Hz ICH L	approx. W	1450			
	Working temperature range ICH / ICH L with humidity and/or light	°C	+10 to +60			
	Working temperature range ICH C with and without humidity	°C	+10 to +50			
	Working temperature range without humidity ICH (not suitable for long-term storing at sub-zero temperatures. During permanent operation, the glass door may ice over)	°C	-10 to +60			
	Working temperature range without humidity ICH L	°C	0 to +60			
	Setting temperature range ICH	°C		-10 to +60		
	Setting temperature range ICH L	°C		0 to +60		
	Setting temperature range ICH C	°C		+10 to +50		
	Setting accuracy	°C		0.1		
	Adjustment range humidity	% rh		10 to 80		
	Setting accuracy humidity	% rh		0.5		
	Digital electronic CO <sub>2</sub> control with autozero, NDIR system, with auto-diagnostic system and acoustic fault indication, barometric pressure compensation (only ICH C), adjustment range	% CO <sub>2</sub>	0 t	o 20	0 to 10	
	Control accuracy 0 – 10 % CO <sub>2</sub> 11 – 15 % CO <sub>2</sub>	%		- 0.2 - 0.5	+/- 0.3 -	
	Setting accuracy CO <sub>2</sub> (only model ICH C)	% CO <sub>2</sub>		0,1		
	Illumination unit (only model ICH L) acc. ICH Q1B option 2; separately switchable via controller, one box Number of fluorescent lights with cold white light size 110: 3, sizes 260/750: 4 Number of fluorescent lights with UV lamps all sizes: 2			dard illuminant D65, 6,! ctral range of 320 to 40		
Standard accessories	Water tank including connection hose					
	9					

Model sizes/Descri	ption		110	260	750
Packing data	Net weight	approx. kg	109	160	249
	Gross weight (packed in carton)	approx. kg	137	217	319
	Width	approx. cm	88	93	133
	Height	approx. cm	141	176	215
	Depth	approx. cm	81	93	105
Order No. Climate			ICH110	ICH260	ICH750
ICH = Climate cha $ICH L = Climate cha$	amber with light		ICH110L	ICH260L	ICH750L
ICH C = Climate cha	nmber with CO <sub>2</sub> control		ICH110C	ICH260C	ICH750C

Options	110	260	750
Voltage 115 V, 50/60 HZ		X2	
Chamber modification for the application of reinforced perforated stainless steel shelves or stainless steel grids (bearing rails mounted in the working chamber) — includes replacement of 2 standard grids by 2 reinforced grids (only ICH and ICH C)		-	K1
Illumination unit (has to be ordered together with the chamber) consisting of 4 fluorescent lights with cold white light (standard illuminant D65, 6,500 K) and 2 UV lamps in the spectral range of 320 to 400 nm, in accordance with ICH Q1B, option 2; separately switchable via controller (only ICH L) second box			T72
Alternative light boxes (replace the standard lighting; have to be ordered together with the chamber); number of fluorescent lamps: size 110: 5, sizes 260/750: 6, with cold white light (standard illuminant D65, 6.500 K) (only ICH L) one box second box (cannot be switched on separately)		T81	T82
Alternative light boxes (replace the standard lighting; have to be ordered together with the chamber); number of UV lamps: size 110: 5, sizes 260/750: 6 in the spectral range of 320 to 400 nm (only ICH L) second box (cannot be switched on separately)		T01	T02
Interior socket, ampacity 230 V/2.2 A, can be switched off with the On/Off switch, cannot be switched individually, moisture tight IP68		R3	
Entry port, 23 mm clear diameter, for introducing connections at the side, moisture tight, can be closed by flap and silicone stopper, standard positions  (F1 and F3 not for models ICH L)  left centre top right centre top		F0 F1	F3
Entry port (silicone), 40 mm clear diameter, for introducing connections, moisture tight, can be closed by silicone stopper, at the back (please, state location). Not for models ICH L	-		F7
4 – 20 mA current loop interface (-20 to +70 °C ≜ 4 to 20 mA)  (Models ICH C max. 2 interfaces – only combination V3 + V7 or V3 + V9 possible)  Temperature controller, actual value  Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring  (max. 3 TwinDISPLAY)  Humidity controller, actual value (0 – 100 % rh ≜ 4 – 20 mA)  CO₂ controller, actual value (0 – 25 % CO₂ ≜ 4 – 20 mA)		V3 V6 V7 V9	
Fan speed monitoring with switching off the heating and with alarm in case of failure		V4	
Works calibration certificate for one (freely selectable) temperature and humidity value Standard works calibration certificate (measuring point chamber centre) at +10°C, +37 °C and +30 °C with 60 % rh		D00121	
Compressed air dehumidification (efficient dehumidification of the interior by means of compressed air — for models ICH and ICH L) Standard works calibration certificate (measuring point chamber centre) at +10 °C with 10 % rh		C9	

Accessories	110	260	750
Stainless steel grid (standard equipment)	E20165	E28891	E20182
Additional reinforced stainless steel grid, max. loading 60 kg; size 750 with guide bars and fixing screws (only in connection with option K1). Please consider max. loading of chamber	E29767	E29766	B32190
Stainless steel shelf	B00325	B29725	B00328
Additional reinforced stainless steel shelf, max. loading 60 kg; with guide bars and fixing screws (only in connection with option K1). Please consider max. loading of chamber	//////// <del>/</del>	_	B32191
Stainless steel slide-in drip tray, 15 mm rim (may affect the temperature distribution)  — cannot be used in connection with option K1	E02073	E29726	E02075
Max. loading per slide-in drip tray (kg)	3	4	8
Stainless steel slide-in drip tray, 15 mm rim, with guide bars and fixing screws (can be used only in connection with option K1)	//////////	-////////////////////////////	B32763
Stainless steel bottom drip tray, 15 mm rim (may affect the temperature distribution)  — cannot be used in connection with option K1	B04359	B29722	B04362
Max. loading per bottom drip tray (kg)	3	4	8
Stainless steel bottom drip tray, 15 mm rim (can be used only in connection with option K1)	////////// <del>/</del>	-	B34055
Holder for water tank for mounting on the rear of the appliance or the wall (connection lead 0.5 m); additional water tank included. Standard equipment for size 750	B32	371	//// <del>-</del> ////
Central water supply with filter cartridges for connection to the domestic water supply. Product information on demand		ZWVR6	
Central water supply without filter cartridges for connection to the domestic water supply (only for demineralised water in accordance with VDE 0510/DIN EN 50272). Product information on demand		ZWVR7	



Climatic test chamber CTC with humidity control Temperature test chamber TTC "Celsius" standard software

Model size: 256
- 42 °C to +190 °C (without humidity)
+10 °C to +95 °C (CTC with humidity)
Humidity 10 to 98 % rh (CTC)

# CLIMATIC TEST CHAMBER CTC / TEMPERATURE TEST CHAMBER TTC 100% AtmoSAFE: In Memmert envi-

ronmental test chambers CTC and TTC, the perfect atmosphere for climate and temperature tests, specifically in accordance with DIN EN 60068-2-1, 2-2 and 2-3 are simulated. Ramp operation, active humidification and dehumidification of 10 to 98 % rh and precise temperature control from -42 °C to +190 °C (without humidity) with humidity control from +10 °C to +95 °C provide unlimited flexibility for controlled material and function tests as well as ageing tests.





### Reliable and efficient climate technology

The components of the climate system interact perfectly for quick, precise and energy-saving temperature changes. The 3-layer insulation system for the chamber, derived from aerospace engineering applications, impresses with an excellent K-value and prevents moisture penetration of the insulation material. The electronically controlled injection of refrigerants guarantees an optimal cooling performance and thanks to the automatic defrosting system, the TTC and CTC test chambers run in continuous operation without interruption.

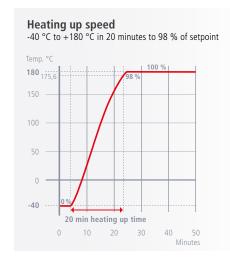


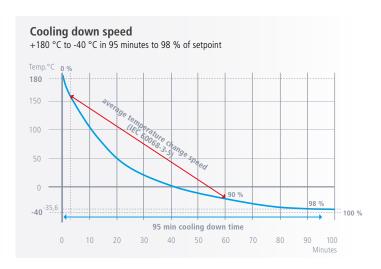
The stainless steel evaporator stands out with a long and corrosion-free life and the twin-compressor, regulated according to the output, saves valuable energy. The temperature-dependent speed-controlled condenser fan ensures low noise level in partial load operation.

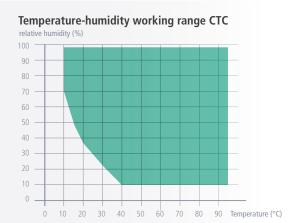


### Economical at high performance

The high level of standardisation and the highly efficient principle of equal parts in production at Memmert allow an extensive range of standard features, along with constantly excellent quality at an outstanding cost/benefit ratio. Thus, the environmental test chambers CTC and TTC cool down from  $+180~^{\circ}\text{C}$  to  $-40~^{\circ}\text{C}$  (98 % of setpoint) in only 95 minutes, for example, and heat back up again from -40 °C to +180 °C (98 % of setpoint) in only 20 minutes. However, this highperformance duo proves to be extremely cost-efficient not only in their procurement costs, but also in their operating costs.







### **CLIMATIC TEST CHAMBERS CTC – TEMPERATURE TEST CHAMBERS TTC**

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1), 61010-2-010



### Standard equipment

Stainless steel, material 1.4301 (ASTM 304) Interior:

Internals: 1 stainless steel grid

Housing:

Textured stainless steel, rear zinc-plated steel, aesthetic functional glass-stainless steel operating panel with multifunction display and input module

Stainless steel, fully insulated, heated Door:

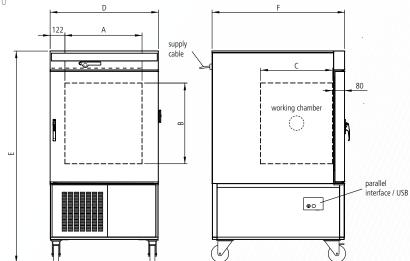
Mains cable with plug Connection: Installation: On lockable castors

Interfaces:









Model sizes/Description	on		CTC256	TTC256
Stainless steel	Volume	approx. I	256	
nterior	Width (A)	mm	640	
	Height (B)	mm	670	
	Depth (C)	mm	597	
	Support ribs for stainless steel grids	number	6	
extured stainless	Width (plus 20 mm for silicone plug and 5 mm for interfaces)) (D)	mm	898	
teel exterior	Height (E)	mm	1730	)
	Depth (without door handle), depth of door handle 50 mm (F)	mm	1100	)
	Fully insulated heated stainless steel door			
	Lockable castors for ease of transport			
	Entry port, right, 80 mm with plug			
emperature	Electronic microprocessor temperature controller with Pt100 and auto-diagnostic system			
emperature	Temperature sensors Pt100 Class A in 4-wire circuit for uninterrupted operation on failure of one Pt100 with warning indication		doubl	e
	Temperature range with humidity control	°C	+10 to +95	
	Temperature range without humidity control	°C	-42 to +	190
	Setting accuracy	°C	-42 to 99.9: 0.1 / 100 to 190	
	Average heating up speed (acc. to IEC 60068-3-5) -40 to +180 °C			
	Average cooling down speed (acc. to IEC 60068-3-5) +190 °C to 0 °C		5 K / mir	
	Average cooling down speed (acc. to IEC 60068-3-5) +180 to -40 °C		3 K / mir	nute
	Heating up time from -40 °C up to +180 °C (98 % of setpoint)		20 minu	ıtes
	Cooling down time from +180 °C to -40 °C (98 % of setpoint)		95 minu	ıtes
	Temperature variation in time acc. to DIN 12880:2007-05 (setpoint dependent)	K	± 0.2	0.5
	Temperature uniformity in chamber (setpoint dependent)	K	± 0.5	. 2
umidity	Capacitive humidity sensor		_	/////_//
•	Active microprocessor control for humidifying and dehumidifying (10 – 98 % rh) incl. digital indication and auto-diagnostic system ensures rapid reaching of set humidity and very short recovery times; humidity supply with distilled water by self-priming pump		0	_
	Telescopic slide for each 2 x 10 l tanks for distilled water as well as 2 x 10 l tanks as condensate collector			-
	Automatic water tank change-over with alarm for continuous operation			/////_
<b>Monitor</b>	Microprocessor temperature monitor acting as over- and undertemperature protection (protection class 3.3), with Pt100 incorporating fault diagnostics with visual and acoustic alarm			
	Temperature monitoring band automatically linked to the setpoint (ASF)			
	Monitor relay for reliable heating cut-off in case of fault			
	Mechanical temperature limiter (TB)			

Model sizes/Descriptio	n		CTC256	TTC256
Acoustic and	Over- and undertemperature			
optical alarm	Door-open Door-open			
	Underhumidity			
	Empty water tank			-
Timer functions	Real-time/weekly programmer with group function (e.g. Monday – Friday)			
	Timer with residual running time: max. 40 ramps (each 1 min. up to 999 h) programmable through controller or MEMoryCard XL; programming via PC and free-of-charge software: unlimited number of ramps			
Air Circulation	High-performance air fan, speed adjustable in 10 % steps with monitoring function of fan speed and automatic speed adjustment			
Documentation	Internal log memory 1024 kB as ring memory for all setpoints, actual values, errors, settings v real-time and date; capacity approx. 3 months (CTC) resp. 6 months (TTC) at 1 min. intervals	vith		
	Parallel printer interface for printing logging files, suitable for all PCL3-compatible ink jet printers (USB available via converter, see accessories)			
	"Celsius" software for control and documentation of temperature and relative humidity			
Setup	Calibration (no separate PC required), temperature: 3-point calibration on controller			
	Calibration (no separate PC required), humidity: 2-point calibration at 20 % and 90 %			-
	Setting of language for dialogue and display DE / EN / ES / FR / IT			
Refrigeration	High-performance twin compressor (refrigerant R404A) with adjustable speed condenser fan and electronically controlled refrigerant injection			
	Large-area stainless steel evaporator			
Lighting	Halogen interior lighting 2 x 25 W			
Further data	Electrical load at 400 V/50 Hz	approx. W	7	000
Standard accessories	Stainless steel grid	number		1
	Works calibration certificate (measuring point chamber centre at -20 °C and +160 °C)			
	Works calibration certificate (measuring point chamber centre at +30 °C and 60 % rh)			-
Packing data	Net weight	approx. kg		337
	Gross weight	approx. kg	4	463
	Width	approx. cm		102
	Height	approx. cm		191
	Depth	approx. cm		131
Order No. Climatic Te	est Chambers	///////////////////////////////////////	CTC256	////// <del>-</del> ///
Order No. Temperatu	re Test Chambers		MATERIAL STREET	TTC256

Options	CTC256	TTC256
Works calibration certificate for one temperature and humidity according to customer specification	D00	110
Door hinged on the left	В	8
Full-sight glass door (5-layer insulating glazing), heated	В	0
Entry port, left, 80 mm, with stopper	F	0
Start-up of CTC and TTC chambers and brief training (D, A, CH only) through Memmert service	K	9

E205	591
B044	110
	B044

### **DECISION-MAKING-AID**

### Temperature/humidity combinations of Memmert climate chamber\* 100% AtmoSAFE: Made by Memmert. As decision-making-aid for the right climate chamber, this graph shows all temperature/humidity combinations of the Memmert climate chambers. 100 80 50 40 30 20 100 Temperature (°C) HPP constant climate chamber ■ ICH climate chamber (page 4 to 7) (page 12 to 15) HCP humidity chamber CTC environmental test chamber (page 8 to 11) (page 16 to 19) ■ Temperature and humidity test points defined in the guideline ICH

### Relying on perfectly controlled processes

Active humidification and dehumidification are essential to exactly reach the desired set temperatures and set humidity values, also in areas with high ambient temperature and extremely high or low air humidity.

Furthermore, to guarantee long term homogeneity, interaction between humidity and temperature control has been perfectly adjusted in all Memmert climate chambers.

\*Note: Within the respective temperature-humidity range, condensation-free permanent operation is possible. To which extent condensation may occur in the threshold range depends on the humidity content of the chamber load and the ambient conditions.

The higher the humidity content of the chamber load, the more water evaporates inside the chamber. This may influence the maintenance of the constant humidity considerably. If you need constant stable operation at the edges or the chamber load is very humid, we recommend dehumidifying with compressed air. We also have other technical solutions for special needs that guarantee stable operation. Send us your inquiry!

Options for models Modelle U, UF TS, UNpa, S, I, ICO, ICP, IPP, IPS, HPP, ICH	30	55	75	110	160	260	450	750	1060	50	105	150	24
Door with lock (safety lock); for models UFTS per side; standard with SN/SF and SNplus/SFplus 450 and 750 (not for models ICO)					В6						-	-	
Door hinged on the left; for models UF TS per side		B8 –					B8						
Potential-free contact (24 V/2 A) with socket to NAMUR NE 28 for external monitoring (indicates when setpoint is reached); models ICO: when set points of temperature and CO <sub>2</sub> are reached							H5						
Potential-free contact for combination error message (e.g. supply failure, sensor fault, fuse)							H6						
Potential-free contact (24 V/2 A) with socket to NAMUR NE 28, for signal generation, controlled by programme segment, for free-selectable functions to be activated (e.g. activation of audible and visual signals, exhaust motors, ans, stirrers, etc.). Only for units with TwinDISPLAY; max. 2 contacts on 1-phase appliances; max. 4 contacts on 3-phase appliances not for models ICO)  2 contacts 4 contacts					H72			H74					
Process-dependent door lock (only for units with TwinDISPLAY); or models UF TS see page 11 of oven brochure; not for models ICO					D4						-	-	
Door-open-recognition (only for units with TwinDISPLAY); for models UF TS per side; standard with ICO, ICH C, ICH L							V5						
Flexible Pt100 for positioning in chamber or in load with socket, 4-pin, according to NAMUR NE 28, for external temperature recording load temperature) max. 3 sensors; not for models ICO					H4							-	
Flexible Pt100 temperature sensor, positioned flexibly in chamber or load, or local temperature measurement (up to 3 additional sensors are possible). The measured temperature can, if required, be indicated on the display, recorded in the integral data store, and can be documented via the AtmoCONTROL software. Not for models ICO					Н8							-	
MobileALERT, notification by SMS in case of any error or alarm of the device. Requires option H6 "floating contact for alarm"							С3						
MobileALERT for up to 4 alarm notifications; standard: temperature and CO <sub>2</sub> alarm, additionally humidity alarm (when equipped with option K7) and O <sub>2</sub> alarm (when equipped with option T6)					-						C	24	
Temperature restriction (for UN/UF/UNplus/UFplus and models UFTS)  Temperatures: +60, +70, +80, +95, +100, +120, +160, +180, +200,  Temperatures: +60, +70, +80, +95, +100, +120, +180, +200,					A8								
Castor frame (2-part), height 140 mm not for models UF TS, ICP, ICH, ICH L, ICH C, ICO)			F	19									

ccessories for models U, UF TS, UNpa, S, I, ICO, ICP, IPP, IPS, HPP, ICH	30	55	75	110	160	260	450	750	1060	50	105	150	24				
ISB-Ethernet adapter							E06192			111111	dilib		M				
thernet connection cable 5 m for computer interface							E06189										
ISB User-ID stick (with User-ID licence): Oven-linked authorisation cence (User-ID-programme) on Memory-stick, prevents undesired nanipulation by unauthorised third parties. When reordering please pecify serial number (only for units with TwinDISPLAY)	B33170																
ISB stick with documentation software AtmoCONTROL nd operation manual for products with SingleDISPLAY the standard equipment of appliances with TwinDISPLAY ncludes one USB stick with AtmoCONTROL)	B33172																
et of height adjustable feet (4 pcs) – standard on models ICO		B29768 – B29768															
tacking set (4 pcs) for stacking of appliances of same size not for models 160, 260, 450, 750, 1060, ICH110, ICH110L, ICH110C, ICO150, ICO240)		B29744 – B29744						B29744 –			_						
lug-in tube extension (outer diam. 60.3 mm, inner 57 mm), traight, for exhaust air ducting (if necessary for connection by hose), nly models U, I, S not for models UFTS		B29718						///// <del>-</del> /////									
lug-in tube extension (outer diam. 60.3 mm, inner 57 mm), ngled, for exhaust air ducting (if necessary for connection by hose), nly models U, I, S not for models UF TS		B29719							<del>-</del>								
lush-fit unit (stainless steel frame covering gap between oven and vall opening), with air slots — technical clarification required	B29728	B29730	B29732	B29734	B29736	B29738	B29740	B29	742			-					
lush-fit unit (stainless steel frame covering gap between oven and vall opening), without air slots — technical clarification required; or models UF TS see page 11 of oven brochure; not for models ICO	B29729	B29731	B29733	B29735	B29737	B29739	B29741	B29	743			-					
ubframe, adjustable in height size 30 to 75: height 600 mm, size 110 to 450: height 500 mm); ot for models ICO and UF TS	B29745	B29747	B29747	B29749	B29749	B29751	B29753				-						
ubframe, on castors ize 30 to 75: height 660 mm, size 110 to 160: height 560 mm); ot for models ICO and UFTS	B29746	B29746 B29748 B29750 —						-									
ubframe, adjustable in height, height 130 mm, or example for units with fresh air filter; ot for models ICO and UF TS	B33657	B33657 B33659 B33661 B33664 -						-									
oftware conforming to FDA AtmoCONTROL. Meets the requirements or the use of electronically stored data sets and electronic signatures is laid down in Regulation 21 CFR Part 11 of the US Food and irug Administration (FDA). Base licence for the control of one unit and for units with TwinDISPLAY)	FDAQ1																
ntegration of additional units (up to max. 15 units) into an already xistent FDA-software licence (only for units with TwinDISPLAY)	FDAQ2																
document with device-specific works test data, Q/PQ check list as support for validation by customer	D00124																
Q/OQ document with device-specific works test data, for one ee-selectable temperature value incl. temperature distribution urvey for 9 measuring points (size 30), 27 measuring points izes 55 – 1060) to DIN 12880:2007-05 (further temperature values n demand), PQ check list as support for validation by customer	D00125 D00127				D00127					D00125 D00127						-	
Q/OQ document with device-specific works test data, for one free- electable temperature and humidity value incl. temperature distribu- on survey for 27 measuring points to DIN 12880:2007-05, PQ check st as support for validation by customer (models HPP and ICH)		-		D00136	-	D00136	-	D00136			-						
Q/OQ document with device-specific works test data, for one free- electable temperature, humidity and light value incl. temperature istribution survey for 27 measuring points to DIN 12880:2007-05, Q check list as support for validation by customer (models HPP with ght and ICH L)		<u>-</u>		D00137	<u>-</u>	D00137	-	D00137			<u>-</u>						
2/OQ document with device specific works test data for one free- electable CO <sub>2</sub> , humidity and temperature value, incl. temperature stribution survey for 27 measuring points to DIN 12880:2007-05, Q check list as support for validation by customer (models ICH C nd ICO; on models ICO a free-selectable humidity value is only possible with option K7)		_		D38897	-	D38897	-	D38897	-		D38	3897					
/OQ document with device specific works test data for one free- lectable CO <sub>2</sub> and temperature value, incl. temperature distribution rivey for 27 measuring points to DIN 12880:2007-05, PQ check list support for validation by customer (models ICO)	– D3889						3898										
kternal measuring instrument with sensors for daylight and UV-light. oduct information on demand (models HPP, ICH L, IPPplus)				B04	713						_						
tto with additional measuring head for temperature and imidity measurement. Product information on demand nodels HPP, ICH L, IPPplus)				B04	714						_						

SPECIAL EQUIPMENT FOR MODELS VO, VOcool, INCOmed, HCP, TTO	, CTC						
Options for models VO, VOcool, INCOmed, HCP, TTC, CTC	200	400	500	108	153	246	256
Interface Ethernet instead of USB including software				W4			
RS232 interface instead of USB				W6			
Computer interface RS485 (for networking a max. of 16 ovens) instead of RS232				V2			
Door with lock (safety lock, not available for VO, VOcool, TTC/CTC)				В6			
Flexible Pt100 for positioning in chamber or in load with socket, 4-pin, according to NAMUR NE 28, for external temperature recording (load temperature); for VO and VOcool on demand				H4			
Additional Pt100 temperature sensor, positioned flexibly in chamber or load, for local temperature measurement (up to 3 additional sensors are possible). The measured temperature can, if required, be indicated on the multifunction display, recorded in the integral ring store, and can be documented via the "Celsius" software or on an attached printer. (Not available for VO, VOcool, TTC and CTC)				Н8			
Potential-free contact (24 V/2 A) with socket, according to NAMUR NE 28 for external monitoring (indicates when setpoint is reached)				Н5			
Potential-free contact (24 V/2 A), with socket, according to NAMUR NE 28 for combination error message (e.g. supply failure, sensor fault, fuse)				Н6			
Potential-free contact (24 V/2 A), with socket, according to NAMUR NE 28, triple, for signal generation, controlled by programme segment for a total of 3 freely selected functions to be activated (e.g. acoustic and visual signals, exhaust motors, fans, stirrers etc.)				Н7			
MobileALERT, notification by SMS in case of any error or alarm of the device. Requires option H6 "floating contact for alarm"				C3			

Accessories for models VO, VOcool, INCOmed, HCP, TTC, CTC	200	400	500	108	153	246	256			
USB connection cable for computer interface				E03643						
Parallel/USB converter cable with integrated power supply unit to connect HP printers with USB interface to MEMMERT units	E05300					0				
Documentation package consisting of parallel USB converter cable including PCL3-compatible HP colour inkjet printer with USB interface (HP OfficeJet 6000 or successor) for direct connection of printer to Memmert unit	B04432									
Temperature profile write/read unit for programming via PC, for writing to and reading from the chip card, up to 40 ramps	E05284									
Additional chip card, blank, formatted (32 kB MEMoryCard XL for a maximum of 40 ramps). Not available for INCOmed models	E04004									
Oven-linked authorisation card (User-ID-Card) prevents undesired manipulation by unauthorised third parties. When reordering please specify serial number				E04159						
Software conforming to FDA "Celsius FDA Edition". Meets the requirements for the use of electronically stored data sets and electronic signatures as laid down in Regulation 21 CFR Part 11 of the US Food and Drug Administration (FDA). Base licence for the control of one unit	E05019									
Integration per additional unit (up to max.15 units) into an already existent FDA-software licence (E05019)	FDAQ4									
IQ check list with device-specific works test data as support for validation by customer	D00103									
OQ check list with device-specific works test data for one free-selectable temperature value incl. temperature distribution survey for 27 measuring points to DIN 12880:2007-05 as support for validation by customer	5 D00104									
OQ check list with device-specific works test data for one free-selectable temperature value incl. temperature distribution survey for 5 measuring points to DIN 12880:2007-05 as support for validation by customer valid for one thermoshelf; ditto for further thermoshelves VO on demand (VO and VOcool only)	D00117									
OQ check list with device-specific works test data for one free-selectable humidity and temperature value incl. temperature distribution survey for 27 measuring points to DIN 12880:2007-05 as support for validation by customer (models HCP and CTC)	D00104				L temperature distribution survey for 27 measuring points D00104					
OQ check list with device-specific works test data for one free-selectable CO <sub>2</sub> , humidity and temperature value incl. temperature distribution survey for 27 measuring points to DIN 12880:2007-05 as support for validation by customer (models INCOmed)	D00104									
External measuring instrument with sensors for daylight and UV-light, with additional measuring head for temperature and humidity. Product information on demand (models INCOmed and HCP)				B04714						

### **MODEL VARIANTS**

SingleDISPLAY ControlCOCKPIT with one TFT display	TwinDISPLAY ControlCOCKPIT with two TFT displays					
AVAILABLE APPLIANCES UN / UF / IN / IF / SN / SF / IPP / IPS	AVAILABLE APPLIANCES  UNplus / UFplus / UF TS / UNpa / INplus / IFplus / SNplus / SFplus ICO / IPPplus / ICP / HPP / ICH					
One high-resolution TFT colour display with touch-sensitive buttons for selection of functions	Two high-resolution TFT colour displays with touch-sensitive buttons for selection of functions					
Available parameters on the ControlCOCKPIT: Temperature (Celsius or Fahrenheit), fan speed, exhaust air flap position, programme time	Available parameters on the ControlCOCKPIT: Temperature (Celsius or Fahrenheit), fan speed, exhaust air flap position, programme time, relative humidity, illumination, CO <sub>2</sub>					
One temperature sensor Pt100 DIN class A in a 4-wire circuit	Two Pt100 sensors DIN class A in a 4-wire circuit for mutual monitoring, taking over functions in case of an error					
	HeatBALANCE function for application specific adjustment of heat output distribution (balance) between the upper and lower heating groups in an adjustment range between -50 % and +50 % (not valid for models 30, HPP110, IPP110plus, ICP, ICH)					
AtmoCONTROL software for reading out, managing and organising the data logger via Ethernet interface (temporary trial version can be downloaded). USB stick with AtmoCONTROL software available as accessory (on demand)	AtmoCONTROL software on a USB stick for programming, managing and transferring programmes via Ethernet interface or USB port					
	ControlCOCKPIT with USB port for uploading programmes, reading out protocol logs, activating the User-ID function					
	Displaying of already logged protocol data on the ControlCOCKPIT (max 10,000 values correspond to approx. 1 week)					
Ethernet interface on the rear of the appliance for reading out the protocol log and for online logging	Ethernet interface on the rear of the appliance for reading out the protocol log and for uploading programmes and for online logging					
Double overtemperature protection: Electronic temperature monitoring with freely adjustable monitoring temperature, for models U, I, S with option A6 TWW/TWB (protection class 3.1 or 2), mechanical temperature limiter TB acc. to DIN 12880	Multiple overtemperature protection: Electronic temperature monitoring TWW/TWB (protection class 3.1 or 2 resp. 3.3 for units with active cooling) and mechanical temperature limiter TB (protection class 1) acc. to DIN 12880, AutoSAFETY automatically adjusts to the set value within a freely adjustable tolerance range. Setting individual MIN / MAX values for over/undertemperature alarm and also for all other parameters such as relative humidity, CO <sub>2</sub>					
PID microprocessor control with	integrated auto-diagnostic system					
Structured stainless steel housing, scratch-resis	tant, robust and durable; rear of zinc-plated steel					
High-temperature connectors on the rear of the appliance for single-phase power						

High-temperature connectors on the rear of the appliance for single-phase power connection according to country specific systems and IEC standards

Internal data logger with a storage capacity of at least 10 years

German, English, French, Spanish language settings available on the ControlCOCKPIT

Digital backwards counter with target time setting, adjustable from 1 minute to 99 days

The SetpointWAIT function guarantees that the process time does not start until the set temperature is reached at all measuring points – optional for temperature values recorded by the freely positionable Pt100 sensors inside the chamber

Adjustment of three calibration values for temperature and additional appliance specific parameters directly at the ControlCOCKPIT





### YOUR MEMMERT PARTNER

### HEATING AND DRYING OVENS

UNIVERSAL OVEN U

PASS-THROUGH OVEN UF TS

PARAFFIN OVEN UNpa

STERILISER 9

VACUUM OVEN VC

COOLED VACUUM OVEN VOcool

### **INCUBATORS**

INCUBATOR

CO, INCUBATOR ICC

CO. INCUBATOR INCOmed

COMPRESSOR-COOLED INCUBATOR ICP

PEITIER-COOLED INCUBATOR IPP

COOLED STORAGE INCUBATOR IPS

### **CLIMATE CHAMBERS**

CONSTANT CLIMATE CHAMBER HPP

HUMIDITY CHAMBER HCP

CLIMATE CHAMBER ICH

ENVIRONMENTAL TEST CHAMBER CTC/TTC

### WATERBATHS / OILBATHS

WATERBATH W

OILBATH O

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